Enhanced Precision Super Duty Casters

...Featuring New HPI™ Swivel Technology



#S-EPSD-84FST Swivel showing Forged Steel wheel

Hamilton. PRECISION NITERRATED

The new Enhanced Precision Super Duty Series features Hamilton's Precision Integrated HPI™ Swivel Technology. This new technology outperforms conventional CNC-machined ball raceways, kingpinless, and unit load bearing swivel constructions.

The new design improves the bearing's element of contact and more than doubles the number of contact points. The new *HPI™* raceways are also 45% harder than conventional hardened raceways and the surface finish is an incredibly smooth 16 micro inches.

The Enhanced Precision Super Duty
(EPSD) Series is all new – new tooling, new dies, new swivel

technology! The new EPSD Series is a handsome caster with good propor-

tions and balance. The series is a significant upgrade from the *PSD Series* it replaces and is better positioned to outperform in applications suited between our *Maxi-Duty (MD)* and *Extra Heavy Duty (EHD) Series*.

The unit load bearing has been replaced with new HPI™ Swivel Technology that has been proven superior to designs with unit load bearings. The new EPSD also features a slightly larger top plate with slotted holes to accommodate the former PSD Series bolt pattern and adds an additional bolt pattern popular in the industry.

QUALITY FEATURES

Swivel Construction – ½" thick drop forged steel mounting plate; %" x 4" plate steel legs robotically welded inside and out to forged steel horn base.

Kingpin – 1" diameter integrally forged with mounting plate and threaded for adjustable slotted nut and cotter pin.

Main Load Bearing – HPI™ thrust bearing with outside diameter of 55%; raceways hardened to 58-62HRC and ground to surface finish 16 micro inches.

Secondary Load Bearing – 1" precision tapered thrust bearing counteracts radial thrust.

Axle – 1" dia. grade 5 hex head with lock nut. **Lubrication Fittings** – Ball-check type in swivel assembly and in wheels with tapered roller bearings.



#R-EPSD-83NYB Rigid showing new *Nylast™* wheel.

OPTIONAL ACCESSORIES more help on page 13



Swivel Lock– 4 position (-4SL)
 –convert swivel to rigid for straight line steering



- Sealed Swivel Assembly (-SS)
 -prolongs caster life in harsh environments
- Wheel Bearing Seals (-DS)
 –prolong wheel life in harsh environments
- V-Grooved wheel models
- Custom Engineering

 -Hamilton engineers will custom design any caster to meet customer requirements.

FEATURED WHEEL BEARINGS



Precision Ball Bearings (B): double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Precision Tapered Roller Bearings (T): best for most severe heavy duty and power-towed applications.

BRAKE CHOICES for more help, see page 20



Heavy Duty Contact Brake [not ★ with tapered bearings]



Thumbscrew Brake



WHEEL CHOICES for more help, see pages 14 & 15



Duralast® XC: 70D extra hard poly on iron, higher capacity urethane



Forged Steel: highest capacity, tensile strength

Nyla high cast corr

Nylast™: high capacity cast nylon, corrosion resistant



Superlast®: 95A 1" thick poly/super duty forged steel center





Super Ultralast™: 95A 1" thick ultimate premium urethane on super duty forged steel center

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Ultralast™: 95A -the ultimate premium urethane, outperforms all other urethanes

Enhanced Precision Super Duty Casters

...Featuring New HPI™ Swivel Technology

★ = same day/next day **PRONTO**® shipment.

EPSD Selection Table

3YR = 3 Year Warranty applies

Wheel				Swivel Caster			Rigid Caster			Load	Total	Swivel
Dia. A	Face	Replacement Type Number		Hamilton No. Tapered / Prec.BB		Wt. Hamilton No. Lbs. Tapered / Prec.BB.		Wt. Lbs.	. Cap.	Hght. B	Offset G	
6	3	Duralast [®]	W-630-DB-1	S-EPSD-63DB	YR	36	R-EPSD-63DB	3YR	29	2200		2½
		Duralast® XC	W-630-DB70-1	S-EPSD-63DB70 3	YR	36	R-EPSD-63DB70	3YR	28	2860		
		Forged Steel	W-630-FST-11/4	★S-EPSD-63FST ³	YR	45	★ R-EPSD-63FST	3YR	37	10,000	8½	
		Nylast™‡	W-630-NYB-1	S-EPSD-63NYB		33	R-EPSD-63NYB		25	6000		
		Ultralast™	W-630-TRB-1	3-EF3D-031ND		36	R-EPSD-63TRB	3YR	29	2600		
8		Duralast®	W-830-DB-1	3-5530-0300		44	R-EPSD-83DB	3YR	36	2500	10½	2½
		Duralast® XC	W-830-DB70-1	S-EPSD-83DB70 3	YR	44	R-EPSD-83DB70	3YR	36	3250		
	3	Forged Steel	W-830-FST-11/4	* 3-EL9D-03L91		48	★ R-EPSD-83FST	3YR	40	10,000		
		Nylast™‡	W-830-NYB-1	S-EPSD-83NYB 3	YR	34	R-EPSD-83NYB		26	6500		
	٦	Superlast [®]	W-830-SYT-11/4	* 3-EF3D-03311		51	★ R-EPSD-83SYT	3YR	43	3500		
		Superlast®XC	W-830-SYT70-11/4	3-6130-0331170		51	R-EPSD-83SYT70		43	4550		
		Super Ultralast™	W-830-STRB-1	3-EF3D-0331ND		51	R-EPSD-83STRB	3YR	43	4200		
		Ultralast™	W-830-TRB-1	3-EF3D-031ND		44	R-EPSD-83TRB	3YR	36	3000		
	4	Duralast®	W-840-DT-11/4	S-EPSD-84DT	YR	46	R-EPSD-84DT	3YR	38	3200		
		Forged Steel	W-840-FST-11/4	3-6130-04131		64	R-EPSD-84FST	3YR	56	10,000		
10	3	Duralast®	W-1030-DT-11/4	3-5530-1301		54	R-EPSD-13DT	3YR	46	3000		
		Duralast® XC	W-1030-DT70-11/4	3-2730-130170		54	R-EPSD-13DT70	3YR	46	3900		
		Forged Steel	W-1030-FST-11/4	3-550-13531		59	R-EPSD-13FST	3YR	51	6500		
		Ultralast™	W-1030-TRT-11/4	3-EF3D-131N1		54	R-EPSD-13TRT	3YR	46	3600	121/2	2½
	4	Forged Steel	W-1040-FST-11/4	* 3-EF3D-104F31		80	★ R-EPSD-104FST	3YR	72	10,000	12/2	2/2
		Superlast®	W-1040-SYT-11/4	*3-EF3D-104311		74	★ R-EPSD-104SYT	3YR	66	5000		
		Superlast XC®	W-1040-SYT70-11/4	3-LI 3D-10431170		74	R-EPSD-104SYT70	3YR	66	6500		
		Super Ultralast™	W-1040-STRT-11/4	3-EF3D-10431N1		74	R-EPSD-104STRT	3YR	66	6000		
12	4	Forged Steel	W-1240-FST-11/4	3-EF3D-124F31		156	R-EPSD-124FST	3YR	149	10,000		2½
		Superlast [®]	W-1240-SYT-T-11/4	3-EF3D-124311		92	R-EPSD-124SYT	3YR	85	6000	15½	
		Superlast XC®	W-1240-SYT70-11/4	3-LI 3D-12431170		92	R-EPSD-124SYT70	3YR	85	7800	13/2	
		Super Ultralast™	W-1240-STRT-11/4	S-EPSD-124STRT ³	YR	92	R-EPSD-124STRT	3YR	85	7200		



Series MM Capacity Range - 10,000 lbs.

Mini-Mite™ Caster

QUALITY FEATURES

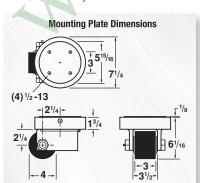
Swivel Construction - Kingpinless-design 71/4" outside diameter outer ring base with CNC-machined 6" diameter hardened raceway and polished steel balls.

Hamiltos

Axle - 1" diameter grade 5 lube axle.

Wheel Bearings - (2) 1" needle thrust bearings and (2) 1" needle roller bearings.

Lubrication Fitting - Ball-check type in swivel assembly.



Hamilton is proud to introduce the new Mini-Mite caster for those applications that demand an extremely low overall height and an incredibly high capacity. Each Mini-Mite caster stands only 6" tall and supports up to 10,000 lbs. Hamilton engineers accomplished this feat using kingpinless swivel construction with an immense 6" diameter raceway. The raceways are CNC-machined and hardened to handle the extra capacity. The caster wheel is a 4" x 3" wide 1045 steel roller and inside are four bearings: (2) needle thrust and (2) needle roller. The outside diameter of the ring is 71/4" and there are four 1/2-13 holes for mounting 3" x 3" wide. The rig and wheel are painted battleship gray enamel.

MM Selection Table

		Wheel		Swivel Cast	Load	Swivel					
Dia. A	Face	Туре	Replacement Number	Hamilton Model No.	Wt. Lbs.	0	Radius				
4	3	Forged Steel	W-430-FSX-1	S-MM-43FS	37	10,000	2½				



[#] Straight-sided wheel.