Forged Steel Wheels



To order, add bearing size to catalog number. Example: W-840-FST-11/4.

Forging technology produces the ultimate tensile strength in industrial wheels. Coupled with solid billet design, this makes Hamilton Forged Steel Wheels virtually indestructible. Consequently, load limits are governed by bearing capacity.

Wheel treads are machined smooth and concentric, with a slight crown that lessens energy requirements by aiding turnability under heavy loads. All sizes above 5" x 2" are available with precision tapered roller bearings in order to realize maximum benefits from the capacity potentials. All wheels listed below come with a new clearcoat finish, and all wheels 5" and above have ball-check lubrication fittings installed in the hubs.

Flanged and V-Grooved wheels of forged steel are also available—see catalog pages 68-71.

FEATURED WHEEL BEARINGS



Precision Ball Bearings: double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Precision Tapered Roller Bearings: best for most severe heavy duty and power-towed applications



Straight Roller Bearing: traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



The FS & SY Series are backed by Hamilton's Three Year Product Warranty.
Refer to selection table for qualifying wheels.

★ = same day/next day **PRONTO**® shipment.

FS Series Selection Table

3YR = 3 Year Warranty applies

				Plain Bore		S	traight Roller Bear	rings	Pi	recision Ball Bearings	S	Ta	ipered Roller Bearing	js	
Dia.	Face	Hub Length	Cap. Lbs.	Hamilton Model No.	Bore Size	Cap. Lbs.	Hamilton Model No.	Bearing Sizes	Cap. Lbs.	Hamilton Model No.	Brg. Size	Cap. Lbs.	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
4	1½	21/4	1400	★ W-415-FSL-1¾6	13/16	1400	★ W-415-FS-	1/2-5/8-3/4	1400	W-415-FSB-1/2 3YR	1/2	Χ	Х	Χ	5
5	2	21/4	2000	★ W-5-FSL-1¾6	13/16	1500	★ W-5-FS-	1/2-5/8-3/4	2000	W-5-FSB-½ 3YR	1/2	2000	W-5-FST-½ 3YR	1/2	6
	2	21/4	2500	★ W-6-FSL-17/16	17/16	2000	★ W-6-FS-	5/8- <mark>3/4</mark> -1	2500	★W-6-FSB-½ ^{3YR}	1/2	2500	W-6-FST-½ 3YR	1/2	7
6	2½	31/4	4500	★ W-625-FSL-1 ¹⁵ / ₁₆	1 15/16	3500	★ W-625-FSH-	1-11/4	3500	★W-625-FSB-¾ ^{3YR}	3/4	4500	W-625-FST- 3YR	34-1	10
	3	31/4	12,000	★ W-630-FSL-2¾6	23/16	6000∜	★ W-630-FSH-	1-11/4-11/2	7000	★W-630-FSB-¾ ^{3YR}	3/4	12,000÷	★W-630-FST- ^{3YR}	34 -1-1 14	20
8	3	31/4	14,000	★ W-830-FSL-2¾6	23/16	6000∜	★ W-830-FSH-	1-11/4-11/2	7000	★W-830-FSB-¾ ^{3YR}	3/4	14,000÷	★W-830-FST- ^{3YR}	34 -1-1 14	27
0	4	41/4	17,000	W-840-FSL-27/16	21/16	6500∜	W-840-FSH-	11/4-11/2	Х	X	Χ	17,000	★W-840-FST- ^{3YR}	11/4-11/2	35
10	3	31/4	6500	★ W-1030-FSL-2¾6	23/16	6000∜	★ W-1030-FSH-	1-11/4-11/2	6500	★ W-1030-FSB-¾ ^{3YR}	3/4	6500∻	★ W-1030-FST- ^{3YR}	34 -1-1 14	27
10	4	41/4	18,000	W-1040-FSL-27/16	27/16	7500∜	W-1040-FSH-	11/4-11/2	Х	Х	Χ	18,000	★W-1040-FST- ^{3YR}	11/4-11/2	44
12*	4	41/4	23,000	W-1240-FSL-27/16	21/16	7500∜	W-1240-FSH-	11/4-11/2	Х	Х	Χ	23,000�	W-1240-FST- ^{3YR}	11/4-11/2	130

^{*} Based on 1400 hours of bearing life at 1 m.p.h., or 610 hours of life at 2 m.p.h. using largest bearing size. Bearing capacities depend upon the interrelationships of load, speed and life—e.g., load can be increased 50% if designing for only 500 hours of life at 2 m.p.h.; or load can be increased approximately 1000 lbs. by reducing speed to 1 m.p.h. Other rules of thumb: reducing load by one half increases life by ten times; reducing speed by one half doubles the life.

Series SY Capacity Range 3,500 - 6,000 lbs.

Superlast® Wheels



For the extra tough jobs requiring protective polyurethane treads, Hamilton manufactures these top-of-the-line *Superlast®*Wheels. The extra-thick (1") blue treads

(hardness of 90-95 Shore A) are liquid cast and chemically bonded to solid-web, drop forged steel centers.

Precision tapered roller bearings

SAME DAY SHIPMENT!

are standard, making these high capacity wheels ideal for power towing at limited speeds. Ball-check lubrication fittings are provided in the hubs.

Hamilton.

For casters utilizing these wheels, see pages 22, 23, and 24.

To order, add bearing size to catalog number. Example: W-1040-SYT-11/4.



SY Series Selection Table

3YR = 3 Year Warranty applies

				Plain Bore		Straight Roller	Bearings	Tapered Roller B	earings	
Dia	Face	Hub Length	Cap. Lbs.	Hamilton Model No.	Bore Size	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
8	3	31/4	3500	★W-830-SYL-2¾6	23/16	★W-830-SYH-	1-11/4-11/2	★ W-830-SYT- 3YR	34-1-114	26
10	4	41/4	5000	★W-1040-SYL-27/16	21/16	★W-1040-SYH-	11/4-11/2	★ W-1040-SYT- ^{3YR}	11/4-11/2	45
12	4	41/4	6000	★W-1240-SYL-27/16	21/16	★W-1240-SYH-	11/4-11/2	★ W-1240-SYT- ^{3YR}	11/4-11/2	60

^{*} Based on largest bearing size and 2500 hours of life at 2 m.p.h.

^{*} This wheel is of 1045 steel.

Hamilton introduces the new Nylast™ Wheel made from solid cast high performance nylon. Nylast™ is of cast nylon, and has superior impact strength and resilience compared to conventional injection-molded nylon wheels. The Hamilton Nylast™ material is also specially formulated with finely divided particles of molybdenum disulphide (MoS₂) to enhance its load bearing capability while maintaining the impact resistance inherent to nylon.

Other key properties of Nylast™ include resistance to moisture and chemicals plus floor protection resulting in a wheel well-suited for corrosive environments or applications where sanitary conditions are important. The face, sides, and bore of all Nylast™ Wheels are CNC- machined to tight tolerances to ensure a consistent, quality product

The chart at right offers our most popular sizes, but the new Nylast™ Wheel can also be cast & CNC-machined to sizes ranging from diameters: 2-1/2-18" and widths: 1-5". Consult the factory for pricing and availability.

PHYSICAL PROPERTIES

- Composition High performance black MoS₂ cast nylon.
- Hardness 85 Shore D.
- Tensile Strength 11,000 psi.
- Compressive Strength (10% deformation) 14,000 psi.
- Temperature Range -30° to + 220°F continuous, melting point: 420° F.



★ = same day/next day PRONTO® shipment.

NY Series Selection Table

				Precision Ball Be	earings	Stainless Stl.Prec.B.	Bearings	
Dia.	Face	Hub Lgth.	Cap. Lbs.	Hamilton Model No.	Bearing Size	Hamilton Model No.	Bearing Size	Wt. Lbs.
4	2	21/4	2000	★ W-420-NYB-½	1/2	★ W-420-NYBS-1/2	1/2	4
6	2	21/4	2300	★ W-620-NYB-½	1/2	★ W-620-NYBS-1/2	1/2	6
0	3	31/4	5400*	★ W-630-NYB-	34 -1-1 ¹ / ₄	X	Х	8
8	2	21/4	2500	★ W-820-NYB-½	1/2	★ W-820-NYBS-1/2	1/2	8
0	3	31/4	7200�	★ W-830-NYB-	34 -1-11/4	X	Х	9



Nylast™ Wheels







Press-On Tired Wheels

Stainless Steel

Precision Ball Bearings (BS)

Series POR/POY Capacity Range 2,540 - 14,400 lbs.

OPTIONAL EXTRAS

• Special Treads - Non-Skid tread (slots in tread as shown at right) is available on rubber-tired wheels. Most polyurethane tires are available with a grooved tread.



wheels are available in a variety of popular sizes for use on industrial trailers and wagons in the 5ton class and up. The solid tires are chemically bonded to replaceable steel rims, which are "pressed on" to a heavy-duty cast iron center. Both rubber and polyurethane wheels feature a smooth tread design and sealed tapered roller

> Tire Only Hamilton Model No.❖ T-1550-POR

> T-1560-POR

T-1570-POR

T-1580-POR

T-1590-P0R

T-1650-POR

T-1660-POR

T-1670-POR

T-1850-POR

T-1860-POR

T-1870-P0R

T-1880-POR

T-1890-POR

T-2050-POR

T-2060-POR

T-2070-POR

T-2080-POR

T-2090-P0R

T-2270-POR

T-2280-P0R

T-2210-POR

27

32

38

47

31

38

46

37

45

54

60

69

41

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63

70

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77

POR/POY Series Selection Table

			Capacity	(6 mph)	Capacity	(10 mph)	Тар	ered Roller Beari	ings	
Dia.	Face	Rim Dia.	Rubber	Poly	Rubber	Poly	Hub & Length	Hamilton Model No.❖	Bearing Sizes	Wt. Lbs.
	5		2850	4380	2540	3880	5½	W-P0R-1550-	11/4-11/2	103
	6		3530	5440	3150	4800	6½	W-POR-1560-	11/4-11/2	108
15	7		4210	6480	3770	5730	6½	W-P0R-1570-	11/4-11/2	114
	8	111/4	4890	7530	4380	6650	8½	W-POR-1580-	1%-2	198
	9	1174	5370	8700	4750	7700	8½	W-POR-1590-	1¾-2	200
	5		3120	4800	2760	4250	5½	W-POR-1650-	11/4-11/2	107
161/4	6		3900	6050	3470	5360	6½	W-POR-1660-	11/4-11/2	114
	7		4740	7300	4190	6450	6½	W-POR-1670-	11/4-11/2	122
	5		3360	5770	2980	4590	5½	W-POR-1850-	11/4-11/2	145
	6		4290	6610	3800	5850	6½	W-POR-1860-	11/4-11/2	153
18	7	121/8	5220	8040	4620	7110	6½	W-POR-1870-	11/4-11/2	162
	8		6150	9470	5450	8380	8½	W-POR-1880-	1¾-2	225
	9		7080	10900	6280	9660	8½	W-POR-1890-	1¾-2	234
	5		3100	5480	2750	4850	5½	W-POR-2050-	1¾-2	211
	6		4440	6840	3920	6040	6½	W-POR-2060-	1¾-2	217
20	7		5290	8160	4680	7210	6½	W-P0R-2070-	1¾-2	225
20	8	16	6170	9500	5440	8410	8½	W-P0R-2080-	1¾-2	328
	9	10	6575	10800	5820	9560	9½	W-P0R-2090-	1¾-2	335
	7		6080	9360	5380	8290	6½	W-P0R-2270-	1¾-2	239
	8		7170	11040	6340	9760	8½	W-P0R-2280-	1¾-2	342
	10		9325	14400	8260	12740	9½	W-P0R-2210-	1¾-2	367

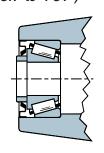
Does not include spacers/thrust washers which add approximately 1/4" to hub length. ♣ Catalog number shown is for rubber tread; to order polyurethane change "POR" to POY".

Extra-thick, extra-wide rubber or urethane tread bearings are standard.



Additional non-stock sizes are available, consult factory.

To order, add bearing size to Hamilton number. Example: W-POR-1890-2 (For polyurethane tread change "POR" to "POY")



Sealed bearing configuration

Duralast® XC/Superlast® XC Wheels

Are you looking for improved rollability and extra capacity in a resilient tread wheel? If so, Hamilton's 70-Durometer

> deliver. Because the polyurethane is harder than standard 95A poly, these wheels roll more easily and carry up to 30% more capacity- thus the suffix XC, as in eXtra Capacity! In addition, they effectively repel foreign objects and debris. Hamilton furnishes this new poly in two wheel configurations: 1/2" thick tread chemically bonded to cast iron centers (Duralast® XC) and 1" thick

tread chemically bonded to forged steel centers

polyurethane (Shore D) wheels will

Duralast® XC wheels (bottom chart) have precision ball bearings in all sizes from 4" x 2" to 12" x 3". In towing applications, Hamilton recommends precision tapered bearings which are available in all 3" wide models. These wheels can also be mounted in Hamilton's forged steel casters, including the popular Workhorse, Heavy Service, Champion and kingpinless Endurance series.

(Superlast® XC).

Superlast® XC models (top chart) are offered in sizes from 8" x 3" to 12" x 4" and all models are equipped with precision tapered roller bearings. These are among the highest capacity polyurethane wheels on the market today. They are well suited for towing applications and can be used in many Hamilton forged steel caster series including Maxi-Duty, Precision Super Duty, and kingpinless Super Endurance casters.

PHYSICAL PROPERTIES

- high grade liquid cast polyurethane.
- Hardness 70 Durometer (Shore D).
- Bashore Rebound 40%
- 10% Compression 2600 psi.
- Elongation at Break 250%.
- Tensile Strength 7000 psi.
- Tear Strength Split Tear 130 lb./in...

For help selecting the best polyurethane tread type for your application, see the Wheel Performance Characteristics chart on pages 18 & 19.

OPTIONAL EXTRAS (more help on page 12)

- · Tapered Roller Bearing Seals.
- Available Plain Bore or with roller bearings.
- Special Hub Length
- hubs can be cut to provide shorter length, spacer washers furnished to increase length.
- · Keyways, and/or set screws
 - for locking wheels on shaft (plain bore).
- Other sizes are available on special order Consult factory.



Superlast® XC Selection Table

- Composition

- Die C Tear 800 lb./in.
- Temperature Range -50° to 180° F.





Precision Ball Bearings: double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Precision Tapered Roller Bearings: best for most severe heavy duty and power-towed applications

#W-1040-SYT70-11/4 Superlast® XC

#W-620-DB70-1/2

Duralast® XC

Example: W-620-DB70-1/2.

To order, add bearing size to

Hamilton number.

Duralast® XC Selection Table

3YR = 3 Year Warranty applies

3YR = 3 Year Warranty applies

34-1-114

26

Tapered Roller Bearings

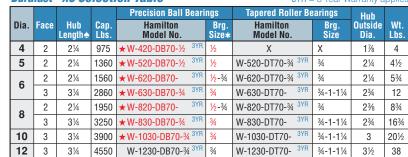
Hamilton

Model No

W-1040-SYT70- 3YR

W-830-SYT70-

7800 W-1240-SYT70- ^{3YR}



- ♠ Precision Ball Bearings include top hat spanners that add ¼" to the published hub length
- * The bearing size represents the inside diameter of the top hat bushing (included).

Dia.

8 3

10

12

Face

4

31/4

41/4

4400

THREE YEAR WARRANTY



The Duralast XC (D70) and Superlast XC (SY70) Series are backed by Hamilton's Three Year Product Warranty.

Duralast® Wheels

OPTIONAL EXTRAS (more help on page 12)

- Wheel Bearing Seals.
- Keyways, and/or set screws
 - for locking wheels on shaft (plain bore).
- Special Hub Length
- hubs can be cut to provide shorter length, spacer washers furnished to increase length.
- Spanner Bushings
- select from page 90.
- Extra hard (70D) urethanes available for higher capacities
 - Consult factory.

PHYSICAL PROPERTIES

- Composition
- high grade liquid cast polyurethane.
- Hardness 90-95 Durometer (Shore A).
- Bashore Rebound 29%
- Elongation at Break 430%.
- Tensile Strength 7000-7400 psi.
- Tear Strength 700 pli. (DIE C).
- Abrasion Resistance
 - 5-10 times ordinary rubber.
- Temperature Range -50° to +200° F. intermittent; 0° to 180°F continuous. Not damaged by occasional steam cleaning.

Duralast® — the protective wheel that wears like steel — is liquid cast to a thickness of approximately 1/2" and chemically bonded onto heavy-duty iron wheel centers. The distinctive green treads are chemically inert, non-sparking, nonconductive, impervious to ozone, grease and most oil & solvents, and will not mark floors.

Duralast® Wheels are also guaranteed against tread separation for one year in ordinary free-wheeling applications (contact factory for excepted applications). They are available without bearings, with straight roller bearings, precision ball bearings, or with precision tapered bearings as listed below. All wheel sizes with straight and tapered roller bearings over 5" diameter include ball-check lubrication fittings in the hub. For even higher capacity applications or for corrosive conditions, see the Superlast® Wheels on page 72.

For help selecting the best polyurethane tread type for your application, see the Wheel Performance Characteristics chart on pages 18 & 19.





N Series Selection Table

★ = 8	ame d	ay/next	day P	RONTO ® shipmer	nt.	D Series	<i>Selecti</i>	on Table		3YR = 3	Year War	anty ap	plies
				Plain B	ore	Straight Rolle	r Bearings	Precision Ball Bea	arings♠	Tapered Roller Be	arings	Hub	
Dia.	Face	Hub. Length	Cap. Lbs.	Hamilton Model No.	Bore Sizes	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Sizes*	Hamilton Model No.	Bearing Sizes	Outside Dia.	Wt. Lbs.
3 ¹ / ₄	1½	1%	475	★W-315-DL-1¾6*	13/16	★W-315-D-	1/2-5/8-3/4	X	Χ	X	Х	1¾	1¾
3 /4	2	21/4	575	★W-320-DL-1¾6*	13/16	★W-320-D-	1/2-5/8-3/4	Х	Χ	X	Х	1¾	2½
4	1½	1¾	675	★W-415-DL-1¾6	13/16	★W-415-D-	1/2-5/8-3/4	Х	Χ	X	X	1 11/16	2½
-	2	21/4	750	★W-420-DL-	1% or 1%	★W-420-D-	1/2-5/8-3/4-1	★W-420-DB-½ 3YR	1/2	X	X	1%	4
	1½	1¾	700	★W-515-DL-1¾6	13/16	★W-515-D-	1/2-5/8-3/4	W-515-DB-1/2 3YR	1/2	X	Х	21/4	3
5	2	21/4	1050	★W-520-DL-	13/16 or 17/16	★W-520-D-	½-5/8- <mark>3/4-1</mark>	★W-520-DB-½ 3YR	1/2	★ W-520-DT-¾ ^{3YR}	3⁄4	21/4	4½
	2½	2¾	1300	★W-525-DL-1 ¹⁵ / ₁₆	1 15/16	W-525-D-	1-11/4	Х	Χ	X	Х	2%	6
	1½	1¾	850	★W-615-DL-1¾6	13/16	★ W-615-D-	1/2-5/8-3/4	W-615-DB-1/2 3YR	1/2	W-615-DT-¾ 3YR	3/4	21/4	41/2
6	2	21/4	1200	★W-620-DL-	1% or 1%	★W-620-D-	½-%- <mark>¾-1</mark>	★ W-620-DB- ^{3YR}	1/2-3/4	★ W-620-DT-¾ ^{3YR}	3⁄4	21/4	5¾
0	2½	31/4	1600	★W-625-DL-1 ¹⁵ / ₁₆	1 15/16	★ W-625-D-	1-11/4	★ W-625-DB-¾ ^{3YR}	3/4	W-625-DT- 3YR	34-1-114	2¾	101/4
	3	31/4	2200	★W-630-DL-1 ¹⁵ / ₁₆	115/16	★W-630-D-	1-11/4	★ W-630-DB- ^{3YR}	3/4-1	★ W-630-DT-	34-1-114	2¾	12
7	2	21/4	1400	★W-720-DL-	13/6 or 13/16	W-720-D-	5/8-3/4- 1	W-720-DB-1/2 3YR	1/2	W-720-DT-¾ 3YR	3/4	21/4	7
	2	21/4	1500	★W-820-DL-	1% or 1%	★W-820-D-	1/2-5/8-3/4-1	★ W-820-DB- ^{3YR}	1/2-3/4	★ W-820-DT-¾ ^{3YR}	3/4	2%	8¾
8	2½	31/4	2000	★W-825-DL-1 ¹⁵ / ₁₆	1 15/16	★W-825-D-	1-11/4	★W-825-DB-¾ ^{3YR}	3/4	W-825-DT- 3YR	34-1-114	2¾	16
0	3	31/4	2500	★W-830-DL-	115/16 or 23/16	★W-830-D-	1-11/4	★ W-830-DB- ^{3YR}	34-1	★ W-830-DT-	34-1-114	2¾	16¾
	4	41⁄4	3200	★W-840-DL-1 ¹⁵ / ₁₆	1 15/16	W-840-D-	1-11/4	Х	Χ	X	Х	2¾	17
	2½	31/4	2500	★W-1025-DL-1 ¹⁵ / ₁₆	1 15/16	★W-1025-D-	1-11/4	★W-1025-DB-¾ ^{3YR}	3/4	W-1025-DT- 3YR	34-1-114	3	15
10	3	31/4	3000	★W-1030-DL-	115/16 or 27/16	★W-1030-D-	1-11/4-11/2	★ W-1030-DB- ^{3YR}	3/4-1	★ W-1030-DT-	34-1-114	3	20½
	5	51/4	5000	★W-1050-DL-2 ⁷ / ₁₆	27/16	W-1050-D-	11/4-11/2	Х	Χ	W-1050-DT-11/4 3YR	11/4	31/4	45
	2½	31/4	2800	★W-1225-DL-	115/16 or 23/16	W-1225-D-	1-11/4-11/2	Х	Χ	W-1225-DT- 3YR	34-1-114	3½	33
	3	31/4	3500	★W-1230-DL-	115/16 or 23/16	★W-1230-D-	1-11/4-11/2	★ W-1230-DB- ^{3YR}	3 4-1	★ W-1230-DT-	34-1-114	3½	38
12	4	41/4	4800	★W-1240-DL-	2¾6 or 2¾6	W-1240-D-	1-11/4-11/2	Х	Χ	★ W-1240-DT- 3YR	1-11/4-11/2	3%	43
	59+	5¼	6200	★W-1250-DL-27/16	21/16	W-1250-D-	11/4-11/2	Х	Χ	W-1250-DT- 3YR	11/4-11/2	4	54
	5	5¼	6000	W-1251-DL-27/16	21/16	W-1251-D-	11/4-11/2	Х	Χ	W-1251-DT-11/4 3YR	11/4	3%	55
14	5 • †	51/4	5500	★W-1450-DL-27/16	27/16	W-1450-D-	11/4-11/2	Х	Χ	W-1450-DT- 3YR	11/4-11/2	4	64
	39	31/4	3750	★W-1630-DL-	2¾6 or 2¾6	W-1630-D-	1-11/4-11/2	Х	Χ	W-1630-DT- 3YR	1-11/4	31/4	32
16	4	41⁄4	5500	★W-1640-DL-	2¾6 or 2¾6	W-1640-D-	1-11/4-11/2	X	Χ	★W-1640-DT-1¼ ^{3YR}	1¼	3%	60
	5 ° †	5¼	7700	★W-1650-DL-	21/16-31/16-31/4	W-1650-D-	1½-1¾-2	Х	Χ	W-1650-DT- 3YR	11/4-11/2	41⁄4	79
18	5 • †	51/4	8400	★W-1850-DL-	27/16-31/16-31/4	W-1850-D-	1½-1¾-2	Х	Χ	W-1850-DT- 3YR	11/4-11/2	41/4	89
10	6	6½	7500	W-1860-DL-31/16	31/16	W-1860-D-1¾	1¾	Х	Χ	W-1860-DT- 3YR	11/4-11/2-2	5½	140
20	59+	51/4	9000	★W-2050-DL-	27/16-31/16-31/4	W-2050-D-	1½-1¾-2	Х	Χ	W-2050-DT- 3YR	11/4-11/2	41/4	101



Not all sizes have solid web center see chart.

To order. add bore or bearing size to Hamilton number. Example: W-620-DB-1/2.

[♠] Precision Ball Bearings include top hat spanners that add 1/4" to the published hub length.

^{*} The bearing size represents the inside diameter of the top hat spanners (included). • These wheels are spoke-type; all others are solid-web.

[†] Indicates 1" thick polyurethane tread.

Ultralast™ & Super Ultralast™ Wheels



Hamilton is proud to introduce the new Ultralast™ Wheel - representing the highest performing urethane we've ever offered. The new *Ultralast™ Wheel* possesses "off the chart" performance characteristicsspecifically in the areas of thermal reten-

tion and rollability. Heat buildup in polyurethane, due to high loads or continuous duty applications, is the most common cause for material breakdown over the life of the wheel. *Ultralast™* polyurethane operates much cooler under load and at higher speeds compared to most other urethanes. The result is a simply superior dynamic performance and a longer service life.

Ultralast™ also represents the best rolling polyurethane wheel we've ever offered and by a wide margin. For example, the urethane's rebound test results, which can be a proxy for rollability, measures 110% higher than Duralast®, 60% higher than PolySoft® and 20% higher than Vulkollan®.

So the combination of *Ultralast™'s* very low thermal retention and extremely high rollability characteristics results in an ultra high performance wheel that's designed to outperform and outlast other polyurethanes in the marketplace.

Hamilton recommends *Ultralast™* wheels for continuous duty/power-towed, and higher speed applications on smooth surfaces.

The *Ultralast™ Wheel Series* is offered in two types: The standard Ultralast™ wheel has %" thick red tread chemically bonded to gray heavy duty cast iron center. The Super Ultralast™ is the ultimate with 1" extra thick tread molded to a super heavy duty forged steel center. Ultralast™ and Super Ultralast™ wheels are available in Hamilton's forged steel casters including the popular Workhorse, Heavy Service, Extra Heavy Duty, Kingpinless Endurance Series, and many more.

The tables below offer our most popular sizes, yet the new *Ultralast™* polyurethane can be molded to Hamilton's other cat iron, forged steel, and/or aluminum centers in finished sizes ranging from 31/4" to 20" diameter. Consult factory for pricing and availability.

Note: Test data illustrates the *Ultralast*™ wheel dynamics are equivalent to or superior to Vulkollan®.

Vulkollan® is a registered trademark of Bayer Material Science.

PHYSICAL PROPERTIES

- Composition
- high performance liquid cast polyurethane.
- Hardness 93-94 Durometer (Shore A).
- Bashore Rebound 57%.
- Elongation at Break 550%.
- Tensile Strength 6500 psi.
- Temperature Range -50° to +200° F, intermittent; 0° to 180° continuous.

For help selecting the best polyurethane tread type for your application, see the Wheel Performance Characteristics chart on pages 18 & 19.

THREE YEAR WARRANTY



The *Ultralast*™ (TR) and Super Ultralast™ (STR) Series are backed by Hamilton's Three Year Product Warranty.

#W-1040-STRT- 11/4 Super Ultralast™



To order, add bearing size to Hamilton number. Example: W-820-TRB-1/2.

Super Ultralast™ Selection Table

3YR = 3 Year Warranty applies

				Precision Ball Bear	rings	Tapered Roller Be	arings	
Dia.	Face	Hub Length	Cap. Lbs.	Hamilton Model No.	Brg. Sizes	Hamilton Model No.	Brg. Sizes	Wt. Lbs.
8	3	31/4	4200	W-830-STRB-	3/4-1	W-830-STRT- 3YR	34-1-114	26
10	4	41/4	6000	W-1040-STRB-1 3YR	1	W-1040-STRT-3YR	11/4-11/2	45
12	4	41/4	7200	W-1240-STRB-1 3YR	1	W-1240-STRT-3YR	11/4-11/2	60

FEATURED WHEEL BEARINGS



Precision Ball Bearings: double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Tapered Roller Bearings: best for most severe heavy duty and powertowed applications.

★ = same day/next day PRONTO® shipment.

Ultralast™ Selection Table 3YR = 3 Year Warranty applies

				Precision Ball Bear	ings	Tapered Roller B	earings	Hub	
Dia.	Face	Hub Length 	Cap. Lbs.	Hamilton Model No.	Brg. Size*	Hamilton Model No.	Brg. Size	Outside Dia.	Wt. Lbs.
4	2	21/4	900	W-420-TRB-	1/2	Х	Х	1%	4
5	2	21/4	1250	W-520-TRB-	1/2	W-520-TRT- 3YR	3/4	21/4	5
6	2	21/4	1400	★ W-620-TRB- ^{3YR}	1/2-3/4	W-620-TRT-	3/4	21/4	6
0	3	31⁄4	2600	★ W-630-TRB- 3YR	3/4	W-630-TRT-	34-1-11/4	2¾	12
8	2	21/4	1800	★ W-820-TRB- 3YR	1/2-3/4	W-820-TRT-¾ 3YR	3/4	2%	9
0	3	31/4	3000	★ W-830-TRB- 3YR	34-1	W-830-TRT-	34-1-114	2¾	17
10	3	31/4	3600	W-1030-TRB- 3YR	3/4-1	W-1030-TRT- 3YR	34-1-11/4	3	21
12	3	31/4	4200	W-1230-TRB- 3YR	3/4-1	W-1230-TRT- 3YR	34-1-11/4	3½	38

- ♠ Precision Ball Bearings include top hat spanners that add ¼" to the published hub length.
- * The bearing size represents the inside diameter of the top hat bushing (included).

Poly-Soft® Wheels

PHYSICAL PROPERTIES

- Composition
 - high grade liquid cast polyurethane.
- Hardness 82-85 Durometer (Shore A).
- Bashore Rebound 38%.
- Elongation at Break 570% or more.
- Tensile Strength 6000-6200 psi.
- Tear Strength 500 pli. min.
- Abrasion Resistance
 - 5-10 times ordinary rubber.
- Temperature Range -50° to +175° F intermittent; 0° to 150°F continuous. Not damaged by occasional steam cleaning.

For help selecting the best polyurethane tread type for your application, see the Wheel Performance Characteristics chart on pages 18 & 19.

OPTIONAL EXTRAS (more help on page 12)

- · Tapered Roller Bearing Seals.
- · Keyways, and/or set screws - for locking wheels on shaft (plain bore).
- Special Hub Length
- hubs can be cut to provide shorter length, spacer washers furnished to increase length.

The Poly-Soft® is formulated for a quieter operation and greater resistance to foreign objects and debris (F.O.D.). As the name implies, Poly-Soft® wheel tread hardness measures 82-85D (Shore A scale) vs. the harder Duralast® 90-95D (Shore A).

The livelier material cushions the load thereby reducing vibration on the load resulting in a guieter ride and less wear and tear on the caster and cargo. In addition, the new urethane has been engineered to repel steel chips, nuts, bolts, pins, etc. and takes on "super ball"-type properties that offer an energized wheel. The newly formulated wheel has found popularity among automotive plants and those customers wanting to lower factory noise levels, and improve floor protection.

Poly-Soft® wheels are also available PRONTO® with precision ball bearings in most forged steel and cold forged casters.

The chart below offers our most popular sizes, but this soft poly tread can also be molded to Hamilton's other standard cast iron, forged steel, and/or aluminum centers in finished sizes ranging from 31/4" to 20" in diameter. Consult the factory for pricing and availability.



FEATURED WHEEL BEARINGS



Precision Ball Bearings: double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Tapered Roller Bearings: best for most severe heavy duty and powertowed applications.



To order, add bearing size to Hamilton number. Example: W-620-SPB-1/2.

★ = same day/next day PRONTO® shipment.

SP Series Selection Table 3YR = 3 Year Warranty applies

				Precision Ball Be	arings	Tapered Roller B	earings	Hub	
Dia.	Face	Hub Length 	Cap. Lbs.	Hamilton Model No.	Bearing Size*	Hamilton Model No.	Bearing Size	Outside Dia.	Wt. Lbs.
4	2	21/4	600	★W-420-SPB-½ 3YR	1/2	Х	Х	1%	4
5	1½	1¾	560	W-515-SPB-1/2 3YR	1/2	Х	Х	21/4	3
3	2	21/4	840	★ W-520-SPB-½ ^{3YR}	1/2	W-520-SPT-¾ 3YR	3/4	21/4	4½
	1½	13/4	680	W-615-SPB-1/2 3YR	1/2	W-615-SPT-¾ 3YR	3/4	21/4	4½
6	2	21/4	960	★ W-620-SPB- ^{3YR}	1/2 - 3/4	W-620-SPT-¾ 3YR	3/4	21/4	5¾
0	2½	31/4	1300	W-625-SPB-¾ 3YR	3/4	W-625-SPT- 3YR	34 -1-1 14	2¾	101/4
	3	31/4	1800	★ W-630-SPB-¾ ^{3YR}	3/4	W-630-SPT- 3YR	34-1-114	2¾	12
	2	21/4	1200	★ W-820-SPB- ^{3YR}	1/2 - 3/4	W-820-SPT-3/4 3YR	3/4	2%	8¾
8	2½	31/4	1600	W-825-SPB-¾ 3YR	3/4	W-825-SPT- 3YR	34-1-114	2¾	16
	3	31/4	2000	★ W-830-SPB-¾ ^{3YR}	3/4	W-830-SPT- 3YR	34-1-114	2¾	16¾
10	2½	31/4	2000	W-1025-SPB-3/4 3YR	3/4	W-1025-SPT- 3YR	34-1-114	3	15
10	3	31/4	2400	★W-1030-SPB-¾ 3YR	3/4	W-1030-SPT- 3YR	34 -1-1 14	3	20½
12	3	31/4	2800	★W-1230-SPB-¾ 3YR	3/4	W-1230-SPT- 3YR	34-1-114	3½	38

- ♠ Precision Ball Bearings include top hat spanners that add ¼" to the published hub length.
- * The bearing size represents the inside diameter of the top hat bushing (included).

THREE YEAR WARRANTY



The Poly-Soft® Series (SP) is backed by Hamilton's Three Year Product Warrantv.

Extra Heavy Automotive Wheels



These extra heavy wheels are designed to meet demanding automotive industry specifications and applications. Rubber or polyurethane (1/2" or 1") is chemically bonded to a heavy duty cast iron solid web center forming an extremely durable wheel. Durometer hardness of 95A is standard on the polyurethane tread while the hardness of 70A is standard on the rubber tread. Sealed tapered roller bearings are standard.

To order, add bearing size to Hamilton number. Example: W-831-EHY-3/4.

EHR/EHY Series Selection Table

						Tapered Roller Be	earings	
Dia.	Face	Туре	Hub • Length	Tread Thickness	Cap. Lbs.	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
		Polyurethane	31/4	1/2	2500	W-830-EHY-	3/4-1	19
8	3	Polyurethane	Polyurethane 3¼ 1		3200	W-831-EHY-	34-1	20
		M.O. Rubber	31/4	1	840	W-830-EHR-	3/4-1	16
		Polyurethane	31/4	1/2	3000	W-1030-EHY-	3/4-1	25
	3	Polyurethane	31/4	1	3700	W-1031-EHY-	3/4-1	27
10		M.O. Rubber	31/4	1	1000	W-1030-EHR-	3/4-1	22
	4 Polyurethane 41/4		1	5000	W-1041-EHY-11/4	11/4	33	

Thrust spacers add 1/4" to overall hub length.

Series AY Capacity Range 300 - 1,500 lbs.

Polylast™ Wheels



Hamilton's *Polylast™ Wheels*, polyurethane on aluminum, come in two breeds. The 622 and 822 models are wheels made popular by automotive manufacturers across the country. The unique half-round or donut-type tread is combined with maintenance-free precision ball bearings to provide effortless rolling. A generous amount of polyurethane is bonded both mechanically and chemically to a large fin that extends from the center of the core providing excellent performance in the most demanding of applications. Engineers then specified a softer polyurethane with a durometer of 80 (Shore A) to ensure greater traction and to run quieter than traditional urethanes. The end result is a highly durable, easyrolling, and quiet wheel that can last a lifetime with little or no maintenance required. This wheel design can be specified in additional durometers, colors, and sizes - conwheels, see pages 42-53. The same wheel design is also available with a cast iron center and can accommodate a 34" tapered bearing - consult factory.

Hamilton.

The 620 and 820 models represent our traditional poly on aluminum wheels and come standard with a tread hardness of 90-95A. Straight roller bearings are standard in these models and red treads complement their appearance. For additional polyurethane wheels, see pages 72-77.



#W-620-AY-3/4



PRONTO® shipment.

★ = same day/next day AY Series Selection Table

3YR = 3 Year Warranty applies

Dia.	Face	Hub Length	Wheel Contour	Bearing Type	Cap. Lbs.	Hamilton Model No.	Bearing Size	Wt. Lbs.
4	2	23/16	Donut	Prec. BB	300	★ W-422-AYB-½ ^{3YR}	1/2	2
6	2	2¾6	Crown	Roller	1200	★ W-620-AY- 3YR	1/2-5/8-3/4	2½
0		27/16	Donut	Prec. BB	600	★ W-622-AYB-½ ^{3YR}	1/2	3
8	2	23/16	Crown	Roller	1500	★ W-820-AY- 3YR	1/2-5/8-3/4	3¾
0	2	27/16	Donut	Prec. BB	1000	★ W-822-AYB-½ ^{3YR}	1/2	5

WARRANTY The Polylast Series (AY) is backed by Hamilton's Three Year Product Warranty.

To order, add bearing size to Hamilton number. Example: W-822-AYB-1/2.

Swivel-EAZ® Wheels

These unique polyurethane on aluminum wheels offer both ergonomic and economic advantages over standard polyurethane wheels. Two independent swivel surfaces roll on a common axle. The result is reduced rolling resistance, reduced initial start forces. and extended swivel caster life. In addition, use of these wheels eliminates the need for costlier dual-wheel casters.





The Swivel-EAZ® Series (SW) is backed by Hamilton's Three Year Product Warranty.



r = same day/next day PRONTO® shipment.

SW Series Selection Table

3YR = 3 Year Warranty applies

Dia.	Face	Hub Length	Wheel Contour	Hardness	Tread Color	Cap. Lbs.	Hamilton Model No.	Bearing Size	Wt. Lbs.
4	2	21/2	Crown	95(A)	Blue	600	★ W-420-SWC-½ 3YR	1/2	2
4	2	2½	Flat	80(A)	Red	800	★ W-420-SWF-½ 3YR	1/2	2
6	_	21/2	Crown	95(A)	Blue	1300	★ W-620-SWC-½ 3YR	1/2	4
0	2	21/2	Flat	80(A)	Red	1700	★ W-620-SWF-½ 3YR	1/2	4
8	2	2½	Crown	95(A)	Blue	2400	★ W-820-SWC-½ 3YR	1/2	6
0	2	21/2	Flat	80(A)	Red	2400	★ W-820-SWF-½ 3YR	1/2	6



Series UY Capacity Range 500 - 1,500 lbs.

Hamilton

Unilast® Wheels are Hamilton's line of solid elastomer wheels designed for medium to heavy duty loads. Equipped with Delrin® or Precision ball bearings, these high performance wheels are steam cleanable and well suited for hostile environments, as they are not affected by blood, brine, salt, grease, oils and many other harsh chemicals. Standard hardness of the *Unilast®* is 75-80 Shore D. Unilast® Wheels are available in sizes ranging from 4"x 11/4" to 8"x 3" and with three bearing options; Delrin®, Straight Roller, and Precision Sealed Ball Bearings.

For more rigorous or custom solid poly applications: higher performing urethanes, stainless steel precision ball bearings, various hardnesses, nonstock sizes, and colors can also be provided. Consult factory with application details.

FEATURED WHEEL BEARINGS



Precision Ball Bearings (B): double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



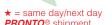
Straight Roller Bearing: traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



Delrin® Bearings (Z): chemical and corrosion resistant plastic-type bearing.

#W-620-UYB-1/2

Unilast® Wheels



IIY Series Selection Table

)N10-	. ariibi	Herit.			, ,	1100 0	olootion la	DIO					
			Del	rin® Bearings			Ro	ller Bearings			Precisio	n Ball Bearings♠		
Dia	Face	Cap. Lbs.	Hub Length			Cap. Lbs.	Hub Length	Hamilton Model No.	Brg. Size		Hub ♠ Length	Hamilton Model No.	Brg. Size	
4	11/4	500	1%	★W-412-UYZ-½	1/2	500	1%	★W-412-UY-	1/2-5/8-3/4	Χ	Х	Х	Х	3/4
4	2	750	21/4	★W-420-UYZ-¾	3/4	750	21/4	★W-420-UY-	1/2-5/8-3/4	750	2½	★W-420-UYB-½	1/2	1
5	2	900	21/4	★W-520-UYZ-¾	3/4	900	21/4	★W-520-UY-	1/2-5/8-3/4	900	2½	★ W-520-UYB-½	1/2	11/4
6	2	1000	21/4	★W-620-UYZ-¾	3/4	1100	21/4	★W-620-UY-	1/2-5/8-3/4	1100	2½	★ W-620-UYB-½	1/2	1¾
8	2	1000	21/4	★W-820-UYZ-¾	3/4	1500	21/4	★W-820-UY-	1/2-5/8-3/4	1500	2½	★W-820-UYB-½	1/2	2¾

[♠] Precision Ball Bearing models include ½" top hat spanners. (Hub length shown includes spanners.)

To order, add bearing size to Hamilton number. Example: W-620-UYB-1/2.

Plastex Wheels



Fiber-filled phenolic resin, molded under extreme pressure, gives Hamilton Plastex Wheels the ability to carry heavy loads with-

out damaging floors in intermittent service. They are non-marking, resist

corrosion from oil, water, grease and commonly used acids or solvents, and will not spark. They can be operated continuously in temperatures ranging from -50° to 260° F and intermittently to 300° F.

Roller bearings are standard in all wheels (choice of straight or precision tapered roller bearings in most of the larger sizes). Tapered bearing wheels feature superior "anti-slip" installation: bearing cups are press-fit into the counterbored ends. All wheel sizes 5" and above (except 6" x 21/2",6" x 3" and 8" x 3") have ball-check pressure lubrication fittings.

Hi-Heat Plastex Wheels, designed to withstand continuous temperatures up to

475° F are shown in the chart below. NOTE: Because of their special high heat properties these wheels are more brittle than the standard compound, and not well suited for use over rough surfaces.

Laminated *Plastex* treads are newly featured and shown in the last chart below. Laminated treads are made from continuous phenolic impregnated fiber laminations that are wound over standard macerated centers. The end result is a much greater resistance to fraying, with up to 35% more impact strength and 25% more capacity.

OPTIONAL ACCESSORIES (more help on page 12)

- Wheel Bearing Seals
- Special Hub Length
- hubs can be cut to provide shorter length, spacer washers furnished to increase length.
- Spanner Bushings
- select from page 90.



FEATURED WHEEL BEARINGS



Straight Roller Bearing:

traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



Tapered Roller Bearings:

best for most severe heavy duty and power-towed applications

To order, add bore or bearing size to Hamilton number. Example: W-825-P-1.

Additional non-stock sizes available in both hi-heat and laminated wheels, consult factory.

★ = same day/next day PRONTO® shipment. P Series Selection Table

ſ			Hub	Cap.	Plain Bore		Straight Rolle	er Bearings	Tapered Roll	er Bearings	Wt.
	Dia.	Face	Length	Lbs.	Hamilton Model No.	Bore Sizes	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Sizes	Lbs.
	3	1¾	1%	550	★ W-310-PL- ¹³ / ₁₆	13/16	★ W-310-P-%	3/8	Х	Χ	3/4
	3 ½	1½†	1%	600	★ W-315-PL-1¾6	13/16	★ W-315-P-	1/2-5/8-3/4	Х	Χ	1
-	3/4	2†	23/16	700	★ W-320-PL-1¾6	13/16	★ W-320-P-	1/2-5/8-3/4	Х	Χ	11/4
	4	1½	1%	600	★ W-415-PL-1¾6	13/16	★ W-415-P-	½-5%- <mark>34</mark>	Х	Χ	11/4
-	4	2	23/16	800	★ W-420-PL-1¾6	13/16	★ W-420-P-	1/2-5/8-3/4	X	Χ	1½
	5	1½	1%	600	★ W-515-PL-1¾6	13/16	★ W-515-P-	1/2-5/8-3/4	Х	Χ	11/4
	Э	2	2¾6	1000	★ W-520-PL-	13/16 or 17/16	★ W-520-P-	½-%- <mark>¾</mark> -%-1	Х	Χ	2
		1½	1%	800	★ W-615-PL-1¾6	13/16	★ W-615-P-	1/2-5/8-3/4	Х	Χ	1¾
-	6	2	23/16	1200	★ W-620-PL-	13/16 or 13/16	★ W-620-P-	½-5%- <mark>34</mark> -78- 1	Х	Χ	2¾
	0	2½†	31/4	1800	★ W-625-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-625-P-	1-11/4	W-625-PT-	34-1	4¾
-		3†	31/4	2000	★ W-630-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-630-P-	1-11/4	W-630-PT-	34-1	6½
		2	23/16	1400	★ W-820-PL-	13/16 or 13/16	★ W-820-P-	½-5%- <mark>34</mark> -78- 1	Х	Χ	4¾
	8	2½	31/4	2000	★ W-825-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-825-P-	1-11/4	W-825-PT-	34-1	6¾
-		3†	31/4	3000	★ W-830-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-830-P-	1-11/4	W-830-PT-	34-1	8¾
I	10	2½	31/4	2500	★ W-1025-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-1025-P-	1-11/4	W-1025-PT-	34-1	91/4
-	10	3	31/4	2900	★ W-1030-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-1030-P-	1-11/4	W-1030-PT-	34-1	12¾
		2½	31/4	3000	W-1225-PL-1 ¹⁵ / ₁₆	1 15/16	W-1225-P-	1-11/4	W-1225-PT-	34-1	121/4
П	12	3	31/4	3500	★ W-1230-PL-1 ¹⁵ / ₁₆	1 15/16	★ W-1230-P-	1-11/4	W-1230-PT-	34-1	13
		3½	41/4	4000	W-1235-PL-27/16	21/16	W-1235-P-	11/4-11/2	W-1235-PT-	*	20
Ī	16	3	41/4	4000	W-1630-PL-	2¾6 or 2¾6	W-1630-P-	1-11/4-11/2	W-1630-PT-	•	25
	10	4	51/4	5000	W-1640-PL-27/16	21/16	W-1640-P-	11/4-11/2	W-1640-PT-	•	29

HI-HEAT PLASTEX WHEELS

	4	11/4	1%	250	★ W-412-HHPL-½	1/2	W-412-HHP-	1/2-5/8	Х	X	11/4
	•	2	23/16	500	★ W-420-HHPL-1¾6	13/16	★ W-420-HHP-	½-5/8- <mark>3/4</mark>	Х	Х	1½
	5	11/4	1%	300	★ W-512-HHPL-½	1/2	W-512-HHP-	1/2-5/8	Х	Х	1½
	5	2	23/16	750	★ W-520-HHPL-1¾6	13/16	★ W-520-HHP-	1/2-5/8-3/4	Х	Х	13/4
	6	2	23/16	900	★ W-620-HHPL-1¾6	13/16	★ W-620-HHP-	½-5/8- <mark>3/4</mark>	Х	Х	2¾
	8	2	23/16	1100	★ W-820-HHPL-1¾6	13/16	★ W-820-HHP-	1/2-5/8-3/4	Х	Х	4¾
-	10	3	31/4	2400	★ W-1030-HHPL-115/6	1 15/16	★ W-1030-HHP-	1-11/4	W-1030-HHPT-	34-1	12¾
-	12	3	31/4	2600	★ W-1230-HHPL-115/6	1 15/16	★ W-1230-HHP-	1-11/4	W-1230-HHPT-	34-1	13

LAMINATED PLASTEX WHEELS

6	2	23/16	1500	★ W-620-LPL-1¾6	13/16 or 17/16	★ W-620-LP-	1/2-5/8-3/4	Х	Х	2¾
8	2	23/16	1750	★ W-820-LPL-1¾6	13/16 or 17/16	★ W-820-LP-	1/2-5/8-3/4	Х	Χ	4¾
10	3	31/4	3600	★ W-1030-LPL-1 ¹⁵ / ₁₆	1 15/16	★ W-1030-LP-	1-11/4	W-1030-LPT-	34-1	12¾
12	3	31/4	4400	★ W-1230-LPL-1 ¹⁵ / ₁₆	1 15/16	★ W-1230-LP-	1-11/4	W-1230-LPT-	3/4-1	13

Moldon Rubber-Tired Wheels

These solid cushion rubber tires permanently molded onto iron wheel centers provide rugged, long wearing wheels that are widely used on industrial equipment. Tires have a thickness of about 1", and hardness of 70 Durometer (± 5, Shore A).

OPTIONAL EXTRAS (more help on page 12)

- Wheel Bearing Seals
- Special Rubber Compounds
- Neoprene (oil and grease resistant).
- Extra Hard (90 durometer).
- Special Hub Length
 - hubs can be cut to provide shorter length, spacer washers furnished to increase length.
- · Keyways, and/or set screws
- for locking wheels on shaft (plain bore).
- Spanner Bushings
- select from page 90.

Moldons are standard with antifriction bearings-straight roller in all sizes, with choice of straight or tapered in most of the larger sizes. Pressure lubrication fittings come standard in the hubs (except 4" x 11/2", 4" x 2" and 6" x 3"). Operating temperature range is -70° to 160° F.

The 5" wide sizes (12" x 5", 14" x 5", 16" x 5", 18" x 5" and 20" x 5") have centers designed with husky spokes and large hubs.

FEATURED WHEEL BEARINGS



Straight Roller Bearing: traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



Tapered Roller Bearings: best for most severe heavy duty and power-towed applications



#W-820-R-3/4



R Series Selection Table ★ = same day/next day **PRONTO**® shipment.

				Plain Bore		Straight Rol	ler Bearings	Tapered Rolle		Hub	
Dia.	Face	Hub Length	Cap. Lbs.∗	Hamilton Model No.	Bore Sizes	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Sizes	Outside Dia.	Wt. Lbs.
4	1½●	1¾	200	★ W-415-RL-1¾6	13/16	★ W-415-R-	1/2-5/8-3/4	X	Х	1%	2½
_	2●	21/4	300	★ W-420-RL-1%	13/16	★ W-420-R-	1/2-5/8-3/4	X	Х	1¾	3½
5	1½∙	1%	240	★ W-515-RL-1¾6	13/16	★ W-515-R-	1/2-5/8-3/4	X	Χ	21/4	2¾
3	2●	21/4	350	★ W-520-RL-1¾6	13/16	★ W-520-R-	1/2-5/8-3/4	Х	Χ	1½	3¾
	1½●	1¾	280	★ W-615-RL-1¾6	13/16	★ W-615-R-	1/2-5/8-3/4	Χ	Χ	1¾	3¾
6	2	21/4	410	★ W-620-RL-	13/16-17/16	★ W-620-R-	½-%- <mark>¾</mark> -%-1	W-620-RT-¾	3/4	1% or 21/4	4½
0	2½●	31/4	540	★ W-625-RL-115/16	1 15/16	★ W-625-R-	1-11/4	W-625-RT-	3/4-1	2½	9¾
	3●	31/4	680	★ W-630-RL-115/6	1 ¹⁵ / ₁₆	★ W-630-R-	1-11/4	Χ	Χ	2%	11½
7	2	21/4	450	★ W-720-RL-	13/16-17/16	W-720-R-	1/2-5/8-3/4-7/8-1	W-720-RT-3/4	3/4	2 or 21/4	6
	2	21/4	500	★ W-820-RL-	13/16-17/16	★ W-820-R-	5/8- <mark>3/4</mark> -7/8- 1	W-820-RT-3/4	3/4	1¾ or 2¼	7
8	2½	31/4	670	★ W-826-RL-1 ¹⁵ / ₁₆	115/16	★ W-826-R-	1-11/4	W-826-RT-	³ ⁄ ₄ -1	3	9½
	3	31/4	840	★ W-830-RL-1 ¹⁵ / ₁₆	115/16	★ W-830-R-	1-11/4	W-830-RT-	34-1-11/4	215/16	151/4
9	2•	21/4	570	★ W-920-RL-	13/16-17/16	W-920-R-	5/8-3/4-7/8- 1	W-920-RT-¾	3/4	2%	9½
9	2½	31/4	750	★ W-925-RL-	115/16	W-925-R-	34-1-11/4	W-925-RT-	34-1-114	3%	13
	2½●	31/4	790	★ W-1025-RL-	115/16-23/16	★ W-1025-R-	1-11/4	W-1025-RT-	34-1-114	2%	12¾
10	3●	31/4	1000	★ W-1030-RL-	115/16-23/16	★ W-1030-R-	1-11/4	W-1030-RT-	34-1-11/4	2½	15½
	4●	41⁄4	1400	★ W-1040-RL-1 ¹⁵ / ₁₆	1 15/16	W-1040-R-	1-11/4	W-1040-RT-11/4	11/4	3	33
	2	2¾	690	★ W-1220-RL-1%	1%	★ W-1220-R-1	1	Χ	Χ	21/8	12
	2½	2¾	900	★ W-1225-RL-1%	1%	★ W-1225-R-1	1	Х	Х	21/8	17
	2½	31/4	900	★ W-1226-RL-1 ¹⁵ / ₁₆	1 15/16	W-1226-R-	1-11/4	W-1226-RT-	34- 1-1 1/4	215/16	20
12	3	31/4	1140	★ W-1230-RL-	1 15/16 - 23/16	★ W-1230-R-	1-11/4	W-1230-RT-	34-1-11/4	2%	20
	3½	41/4	1370	★ W-1235-RL-2¾6	23/16	W-1235-R-	1-11/4-11/2	W-1235-RT-11/4	11/4	31/4	27
	4	41/4	1600	★ W-1240-RL-2¾6	23/16	W-1240-R-	1-11/4-11/2	W-1240-RT-11/4	11/4	3¾6	30
	5	51/4	2050	★ W-1250-RL-27/16	27/16	W-1250-R-	11/4-11/2	W-1250-RT-	11/4-11/2	4	53
14	3	31/4	1280	★ W-1430-RL-1 ¹⁵ / ₁₆	1 15/16	W-1430-R-	1-11/4	W-1430-RT-	34-1-114	31/4	33
14	5	51/4	2300	★ W-1450-RL-27/16	27/16	W-1450-R-	11/4-11/2	W-1450-RT-	11/4-11/2	4	64
	3	31/4	1420	★ W-1630-RL-1 ¹⁵ / ₁₆	1 15/16	W-1630-R-	1-11/4	W-1630-RT-	34-1-114	3¾6	31
16	4•	41/4	1990	★ W-1640-RL-27/16	27/16	W-1640-R-	11/4-11/2	Х	Х	3%	50
	5	51/4	2570	★ W-1650-RL-27/16	27/16	W-1650-R-	11/4-11/2-13/4-2	W-1650-RT-	11/4-11/2	41/4	79
18	3	31/4	1550	★ W-1830-RL-1 ¹⁵ / ₁₆	1 15/16	W-1830-R-	1-11/4	W-1830-RT-	34-1-114	31/4	40
10	5	51/4	2800	★ W-1850-RL-27/16	27/16	W-1850-R-	11/4-11/2-13/4-2	W-1850-RT-	11/4-11/2	41/4	86
20	3	41/4	1680	★ W-2030-RL-2¾6	23/16	W-2030-R-	1-11/4-11/2	W-2030-RT-11/4	11/4	31/4	66
20	5	51/4	3020	★ W-2050-RL-27/16	27/16	W-2050-R-	11/4-11/2-13/4-2	W-2050-RT-	11/4-11/2	41/4	100

* Capacity ratings shown are those of The Institute of Caster Manufacturers, for speeds of 3 m.p.h.

These wheels have solid metal centers (no spokes); others are spoke-type

Many sizes have solid web center - see table footnote.

To order, add bore or bearing size to Hamilton number. Example: W-826-R-1.

Metal Wheels



With one of the industry's largest lines of metal wheels (most are cast iron, a few of the smaller sizes sintered iron),

Hamilton has come to be known

as the first place to go for new or replacement metal wheels. In the last three years, the most popular metal wheel sizes have been upgraded with larger hubs and less scrap metal content to represent the most durable and highest quality metal wheels in the industry.

All metal wheels over 5" diameter include lubrication fittings in the hubs (lube axles are recommended for the smaller sizes). Faces of some plain bore wheels are not normally machined, nor are faces machined on any wheels that are not indicated by footnote (÷, *, or §).

Not all sizes have solid web center – see chart.

To order, add bore or bearing size to Hamilton number. Example: W-620-M-3/4.

Some non-standard bores within the minimum and maximum range shown may require an extra charge; close tolerances are always special and can be quoted upon receipt of details.

OPTIONAL ACCESSORIES (more help on page 12)

- Straight or Tapered Roller Bearing Seals.
- Special Hub Length
- hubs can be cut to provide shorter length, spacer washers furnished to increase length.
- Keyways, and/or set screws
- for locking wheels on shaft.
- Spanner Bushings
 - select from page 90.

FEATURED WHEEL BEARINGS



Straight Roller Bearing: traditional antifriction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



Precision Ball Bearings: double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Tapered Roller Bearings: best for most severe heavy duty and power-towed applications



★ = same day/next day **PRONTO**® shipment.

M Series Selection Table

			Load	Pla	ain Bore			Straight Rolle	r Bearings	Precision Ball E	Bearings	Tapered Roller	Bearings		Hub	
Dia.	Face	Hub Length	Cap. Lbs.	Hamilton Model No.	Standard Bore	Min. Bore	Max. Bore	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Size	Hamilton Model No.	Bearing Sizes	Casting Number	Outside Dia.	Wt. Lbs.
	1*	1%	250	★ W-210-ML-5/16	5/16	Χ	Χ	Х	Х	Х	Х	Х	Х	Х	3/4	3/4
2 ¹ / ₂	11/2*	1%	250	W-215-ML-1¾6	13/16	Χ	Х	W-215-M-	1/2-5/8-3/4	Х	Х	Х	Х	5215	1¾	1¾
	2*	21/4	275	W-220-ML-1¾6	13/16	Χ	X	W-220-M-	1/2-5/8-3/4	Х	Х	Х	Х	5220	1¾	2
2 ³ / ₄	1½●	1%	250	W-275-ML-1¾6	13/16	Χ	X	W-275-M-	1/2-5/8-3/4	X	Х	Χ	Х	040020	1¾	1½
3	11/4*	1%6	250	★ W-312-ML-	3/8 1/2 or ¹³ / ₁₆	X	X	W-312-M-3/8	3/8-1/2	X	X	Χ	Х	Χ	11/4	1
	1½•§	1¾	550	W-415-ML-	13/16	1 3/16	13/4	★ W-415-M-	1/2-5/8-3/4	Х	X	W-415-MT-3/4	3/4	040285	21/4	2½
4	1½	1¾	400	W-416-ML-	7/16	3/8	5/8	X	Χ	Х	X	Χ	Х	040140	11/16	2¾
	2•§	21/4	1000	★ W-420-ML-	13/16	13/16	1¾	★ W-420-M-	1/2-5/8-3/4	★ W-420-MB-½	1/2	W-420-MT-3/4	3/4	040285	21/4	2¾
4 ¹ / ₄	2½≭●	31/4	1200	W-430-ML-	115/16	1 15/16	23/16	W-430-M-	1-11/4	Х	X	W-430-MT-	34-1	040340	2½	8
4 ¹ / ₂	1½●	1¾	400	W-475-ML-	13/16	11/16	11/8	W-475-M-	1/2-5/8	X	Х	Χ	Х	040320	1¾	31/4
	1½•§	1¾	750	W-515-ML-	13/16	1 3/16	1¾	★ W-515-M-	1/2-5/8-3/4	Х	Х	W-515-MT-3/4	3/4	040525	21/4	41/4
	1¾•§	21/4	750	W-518-ML-	13/16	1 3/16	1¾	W-518-M-	1/2-5/8-3/4	W-518-MB-½	1/2	W-518-MT-3/4	3/4	040525	21/4	4¾
5	2•§	21/4	1300	★ W-520-ML-	13/16 or 17/16	13/16	1¾	★ W-520-M-	½-%- <mark>¾-1</mark>	★ W-520-MB-½	1/2	W-520-MT-3/4	3/4	040525	21/4	5
	2½∄●	31/4	2500	W-525-ML-1 ¹⁵ / ₁₆	1 15/16	1%	Χ	W-525-M-	1-11/4	W-525-MB-¾	3/4	W-525-MT-	3/4-1	Χ	2½	101/4
	3••••	31/4	1500	W-530-ML-	1 15/16	1%	23/16	W-530-M-	1-11/4	W-530-MB-¾	3/4	W-530-MT-	34-1-11/4	040582	2¾	91/4
	1¼•§	1¾	500	W-612-ML-	13/16	1%	1¾	W-612-M-	1/2-5/8-3/4	X	Х	W-612-MT-3/4	3/4	040765	21/4	5
	1½•§	13/4	850	W-615-ML-	13/16	1 3/16	1¾	★ W-615-M-	1/2-5/8-3/4	X	X	W-615-MT-3/4	3/4	040765	21/4	5½
6	2•§	21/4	1400	★ W-620-ML-	13/16 or 17/16	13/16	1¾	★ W-620-M-	½-5/8- <mark>3/4-1</mark>	★ W-620-MB-½	1/2	W-620-MT-3/4	3/4	040765	21/4	6
	2½•	31/4	2200	W-625-ML-1 ¹⁵ / ₁₆	1 15/16	1¾	21/16	★ W-625-M-	1-11/4	W-625-MB-¾	3/4	W-625-MT-	34-1-114	040870	2½	9½
	3-∳-	31/4	2500	★ W-630-ML-	1 15/16	1 15/16	27/16	★ W-630-M-	1-11/4	★ W-630-MB-¾	3/4	W-630-MT-	34-1-11/4	040870	3	12
	2•§	21/4	1000	W-720-ML-	13/16	13/16	1%	W-720-M-	34-1	W-720-MB-1/2	1/2	W-720-MT-3/4	3/4	040895	2%	7
7	2½●	31/4	1500	W-725-ML-	1 15/16	1 15/16	27/16	W-725-M-	1-11/4	W-725-MB-¾	3/4	W-725-MT-	34-1-114	040960	3%	11¾
	3●	31/4	3000	W-730-ML-1 ¹⁵ / ₁₆	1 15/16	Χ	Χ	W-730-M-	1-11/4	W-730-MB-¾	3/4	W-730-MT-	34-1-114	040960	2¾	14
	2•	21/4	1500	★ W-820-ML-	17/16	13/16	1%	★ W-820-M-	½-5/8- <mark>3/4-1</mark>	★ W-820-MB-½	1/2	W-820-MT-	3/4	041070	2%	15
8	2½●	31/4	2500	W-825-ML-1 ¹⁵ / ₁₆	1 15/16	1¾	2½	★ W-825-M-	1-11/4	W-825-MB-¾	3/4	W-825-MT-	34-1-114	041210	3	23
	3●	31/4	2600	W-830-ML-	1 15/16	1¾	2½	★ W-830-M-	1-11/4	★ W-830-MB-¾	3/4	W-830-MT-	34-1-114	041210	3	23
	4≭•	41⁄4	3500	W-840-ML-	1 15/16	1 15/16	27/16	W-840-M-	1-11/4	Х	Х	W-840-MT-	1-11/4	041210	3	28
9	2½≭	31/4	2000	W-925-ML-1 ¹⁵ / ₁₆	1 15/16	1¾	27/16	W-925-M-	1-11/4	W-925-MB-¾	3/4	W-925-MT-	34-1-114	041220	2¾	12
	3*	31/4	3000	W-930-ML-	1 15/16	1¾	27/16	W-930-M-	1-11/4	W-930-MB-¾	3/4	W-930-MT-	34-1-114	041270	3	20

(chart continues top of next page)

Metal Wheels (cont'd)

★ = same day/next day PRONTO® shipment.

			Load	Pla	in Bore			Straight Rolle	r Bearings	Precision Ball B	earings	Tapered Roller	Bearings		Hub	
Dia.	Face	Hub Length	Cap. Lbs.	Hamilton Model No.	Standard Bore	Min. Bore	Max. Bore	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Size	Hamilton Model No.	Bearing Sizes	Casting Number	Outside Dia.	Wt. Lbs.
	2½.∳.	31/4	2500	W-1025-ML-1 ¹⁵ / ₁₆	1 15/16	Χ	Х	★ W-1025-M-	1-11/4	W-1025-MB-¾	3/4	W-1025-MT-	34-1-114	041320	3	17
10	3.∳.	31/4	2600	W-1030-ML-1 ¹⁵ / ₁₆	1 15/16	Χ	Х	★ W-1030-M-	1-11/4	★W-1030-MB-¾	3/4	W-1030-MT-	34-1-114	041400	3	171⁄4
10	3½≭	41/4	3000	W-1035-ML-	2¾6	2¾6	27/16	W-1035-M-	1-11/4	Х	Χ	W-1035-MT-	1-11/4	041420	31/4	22
	4*	41/4	3000	W-1040-ML-23/16	2¾6	Χ	Χ	W-1040-M-	1-11/4-11/2	X	Х	W-1040-MT-11/4	11/4	041440	31/4	24
11	3 ≭•	31/4	4000	W-1130-ML-	2¾6	1 15/16	2½	W-1130-M-	1-11/4-11/2	W-1130-MB-¾	3/4	W-1130-MT-	1-11/4	041520	31/2	33
11	4≭•	41/4	4000	W-1140-ML-	2¾6	1 15/16	2½	W-1140-M-	1-11/4-11/2	Х	Χ	W-1140-MT-	1-11/4	041540	35/8	40
	2*	2¾	1200	W-1220-ML-	1%	7∕8	1 15/16	W-1220-M-	34-1	X	Χ	W-1220-MT	34-1	041620	2%	18¼
12	2½	31/4	1200	W-1225-ML-1 ¹⁵ / ₁₆	1 15/16	Χ	Χ	★ W-1225-M-	1-11/4	W-1225-MB-¾	3/4	X	X	041640	23/8	18½
12	3.∳.	31/4	2500	W-1230-ML-	1 15/16	1	21/4	★ W-1230-M-	1-11/4	W-1230-MB-¾	3/4	W-1230-MT-	34-1-114	041660	31/4	26
	5	51/4	5500	W-1250-ML-	27/16	23/16	37/16	W-1250-M-	11/4-11/2	Х	Х	W-1250-MT-	11/4-11/2	041700	4	52
14	3≭	31/4	2500	W-1430-ML-	1 15/16	1 15/16	23/16	W-1430-M-	1-11/4	W-1430-MB-¾	3/4	W-1430-MT-	34-1	041760	31/8	26
14	5	51/4	6000	W-1450-ML-	21/16	23/16	311/16	W-1450-M-	1½-1¾-2	Х	Х	W-1450-MT-	11/4-11/2	041780	41⁄4	64
16	3≭	31/4	2500	W-1630-ML-	1 15/16	1 15/16	21/16	W-1630-M-	1-11/4	W-1630-MB-¾	3/4	W-1630-MT-	34-1-11/4	041820	31/4	36
10	5	51/4	6500	W-1650-ML-	21/16	2¾6	311/16	W-1650-M-	11/4-11/2	Х	Χ	W-1650-MT-	11/4-11/2	041840	41⁄4	74
18	3≭	41/4	4000	W-1830-ML-	1 15/16	1 15/16	27/16	W-1830-M-	1-11/4	Х	Χ	W-1830-MT-11/4	11/4	041940	31/4	57
10	5	51/4	7000	W-1850-ML-	21/16	2¾6	311/16	W-1850-M-	1½-1¾-2	Х	X	W-1850-MT-	11/4-11/2	041960	41⁄4	86

- * Diameters listed are nominal; actual diameter may differ as much as 1/4" due to pattern or casting variations. Advise if diameter is critical.
- + Furnished with face machine finished only when ordered with bearings or with standard bearing bore. Faces of many other wheels listed can be machined at extra cost.
- * These wheels are pressure-molded sintered iron, smooth and concentric.
- * Tapered bearing models furnished with machine finished face.
- These wheels have solid metal centers (no spokes); others are spoke-type.
- # Ductile Iron Blank.
- § These wheels have a machined crowned face.

Series S Capacity Range 450 - 1,500 lbs.

Stainless Steel Wheels

Hamilton.

Stainless Steel wheels are ideally suited for corrosive situations, high heat environments and heavy-duty applications. These wheels are made from Type 303 stainless steel and are also available as machined V-Grooved wheels in the same diameters. (For use in stainless steel casters, see pages 48, 54, & 55).

Series S wheels are available with either plain bore, Delrin® bearings, or stainless steel ball bearings. Consult factory for custom machining or special bearing options (allowing even higher capacities).

Series S wheels are ideal in harsh environments such as autoclaves, food processing plants, chemical plants, pharmaceutical operations, and on animal cages.

THREE YEAR WARRANTY



The Stainless Steel Series (S) is backed by Hamilton's Three Year Product Warranty.



same day/next day PRONTO® shipment.

S Series Selection Table

		$\overline{}$	P	lain Bore			De	lrin® Bearings			S.S Pre	cision Ball Bearings		
Dia.	Face	Cap. Lbs.	Hub Length		Bore Size	Cap. Lbs.	Hub Length	Hamilton Model No.	Brg. Size	Cap. Lbs.	Hub♠ Length	Hamilton Model No.	Brg. Size	Wt. Lbs.
3	1%	450	1%	W-313-S-½ 3YR	1/2	450	1%	W-313-SZ-1/2	1/2	450	1%	★ W-313-SB-½ 3YR	1/2	3
3	198	450	1%	W-313-SV-1/2 3YR	1/2	450	1%	W-313-SVZ-1/2	1/2	450	1%	W-313-SVB-1/2 3YR	1/2	3
	1%	550	1%	W-413-S-½ 3YR	1/2	600	1%	W-413-SZ-1/2	1/2	600	1%	★ W-413-SB-½ 3YR	1/2	5
4	1 78	550	1%	★ W-413-SV-½ 3YR	1/2	600	1%	★ W-413-SVZ-1/2	1/2	600	1%	★ W-413-SVB-½ 3YR	1/2	5
4	2	800	21/4	★ W-420-S-¾ 3YR	3/4	850	21/4	W-420-SZ-¾	3/4	850	2½	★ W-420-SB-½ 3YR	1/2	7
		800	21/4	★ W-420-SV-¾ ^{3YR}	3/4	850	21/4	W-420-SVZ-3/4	3/4	850	2½	★ W-420-SVB-½ 3YR	1/2	7
5	2	900	21/4	★ W-520-S-¾ 3YR	3/4	950	21/4	W-520-SZ-¾	3/4	950	2½	★ W-520-SB-½ 3YR	1/2	11
5	2	900	21/4	★ W-520-SV-¾ ^{3YR}	3/4	950	21/4	★ W-520-SVZ-¾	3/4	950	2½	★ W-520-SVB-½ 3YR	1/2	10
6	2	950	21/4	W-620-S-3/4 3YR	3/4	1000	21/4	W-620-SZ-3/4	3/4	1200	2½	★ W-620-SB-½ 3YR	1/2	16
0	4	950	21/4	★ W-620-SV-¾ ^{3YR}	3/4	1000	21/4	W-620-SVZ-3/4	3/4	1200	2½	★ W-620-SVB-½ 3YR	1/2	15
8	2	1100	21/4	W-820-S-¾ 3YR	3/4	1000	21/4	W-820-SZ-¾	3/4	1500	2½	★ W-820-SB-½ 3YR	1/2	29
0	-	1100	21/4	W-820-SV-3/4 3YR	3/4	1000	21/4	W-820-SVZ-3/4	3/4	1500	21/2	★ W-820-SVB-½ 3YR	1/2	27



NOTE: Model numbers containing the letter "V" are V-grooved wheels.

#W-620-S-3/4

Heavy Duty Semi-Pneumatic Wheels



For those rugged ground support applications, Hamilton's heavy duty semi-pneumatic tires are the clear answer when standard pneumatics are not up to the task. Available in four sizes, from 14" x 4" to 21" x

6", all wheels are equipped with 1-1/4" precision tapered roller bearings making them well suited for any towing applications.

Each tire is comprised of three tread sections: a firm, stable base compound for strong rim adhesion; a very resilient middle section to dampen the shock of uneven rolling surfaces; and a tough low rolling resistance tread to reduce energy consumption. The resulting soft ride compares favorably with full pneumatic tires, but semipneumatics enjoy much higher capacity ratings. Purchase the wheels alone, or refer to Pg. 65 for a heavy duty caster series using these wheels.

= same day/next day **PRONTO®** shipment

SPRT Series Selection Table

Nom. Dia.	Tire Width	Tire Size	Rim Width	Load Cap. Lbs.	Hub Length	Hamilton Model No.	Bearing Size	Wt. Lbs.
14	4	300 x 8	2½	1500	41/4	W-1440-SPRT-11/4	1¼	16
16	51/8	400 x 8	3¾	2900	51/4	★ W-1650-SPRT-	1*-11/4	28
18	51/8	500 x 8	3¾	3300	61/4	W-1850-SPRT-11/4	1¼	41
21	6	600 x 9	4	4200	71/4	W-2160-SPRT-11/4	1¼	65

^{*}Uses 11/4" bearing with T-bushings to span down to 1".

Series PR Capacity Range 320 - 3,700 lbs.

Pneumatic Rubber-Tired Wheels

#W-16-SPRT-11/4



Like an automobile tire, the low speed industrial pneumatic wheel uses air pressure to provide shock absorption, quiet operation, and ease of rolling over rough terrain. Models 8" through 16" (upper chart) are equipped with straight roller bearings, except #W-9-PR which has %" ball bearings for hand truck use. The lower chart features 10" through 25" models having sealed precision tapered roller bearings for more demanding applications. Wheels are not intended for highway use.

OUALITY FEATURES

Demountable (bolted) hubs on all models except #W-9-PR, and #W-164-PR.

HOMILTON.

Heavy-duty hubs with anti-friction bearings.

Gray Non-Marking Tread is available as an option.





= same day/next day PRONTO® shipment.

PR Series Selection Table

	Nom. Dia.‡	Tire Size	Ply Rating (Load Range)	Max Air Infl. Lbs.	Load Cap. Lbs.†	Hub Length*	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
	8	2.80/2.50-4	4(B)	50	330	3	★ W-8-PR-	5/8-3/4-1	41/4
	10	4.10/3.50-4	4(A)	50	320	2¼ offs.	★ W-9-PR-%	% ball brg.	4½
J	10	3.40/3.00-5	4(B)	100	480	3	★ W-10-PR-	5/8-3/4- 1	5¾
1	12	4.10/3.50-6	4(B)	50	625	31/4	★ W-12-PR-1	1	81/4
	16	4.80-8	4(B)	60	960	4¾	★ W-164-PR-	1-11/4	11½
			WITH H	IEAVY DUTY	SEALED TAP	PERED BEARI	NGS*		
	10	3.40/3.00-5	4(B)	100	480	3%	★ W-10-PRT-¾	3/4	6
	12	4.10/3.50-6	4(B)	50	625	4%	★ W-12-PRT-	3/4-1	8½
	16	4.80-8	6(C)	90	1220	4%,4½	★ W-166-PRT-	1-11/4	17
	18	5.70-8	8(D)	115	1655	4%,4½	★ W-188-PRT-	1-11/4	22
	21	6.90-9	10(E)	125	2500	6¾	W-210-PRT-11/4	11/4	38
	25	7.50-10	10(E)	100	3700	6¾	W-250-PRT-11/4	11/4	57

To order, add bearing size to Hamilton number. Example: W-10-PR-34

[†] Capacity ratings shown are based on Tire & Rim Association ratings for tires at maximum inflation and speeds of 5 m.p.h.

[‡] Approximate since O.D. of tires can vary, as will deflection with tire pressure and loading.

^{*} Hub length dimension on wheels equipped with tapered bearings includes thrust spacers.

Ace-Tuf® Wheels

Ace-Tuf® Wheels have been a popular material handling solution since their introduction to the Hamilton line in 1983. A major advance in wheel technology marries a solid tire of finely ground recycled rubber molded by a revolutionary, patented process—to a high-impact polypropylene center. Tires are a medium soft 75 Durometer (±5, Shore A). In extensive testing, the Ace-Tuf® Wheel surpassed conventional semi-pneumatics in ease of rolling and load carrying ability. Good looks, corrosion resistance and light weight are additional bonuses, yet costs are

lower than for most any type rubber-tired wheel of comparable capacity.

All sizes in the chart below are stocked by Hamilton for PRONTO® shipment within two days. See catalog page 65 for Cush-N-Tuf® Casters equipped with these wheels. Note: Because heat buildup in plastic hubs can lead to tire separation, Ace-Tuf® Wheels are not recommended for continuous applications such as towlines.



★ = same day/next day **PRONTO**® shipment.

AT Series Selection Table

		Ba			
Tire Size	Cap. Lbs.*	Hub Length	Hamilton Model No.	Bearing Size	Wt. Lbs.
8 x 2.50	450	2¼ offset	★W-8-0AT-%	5/8	3½
8 x 2.50	450	2¼ central	★W-8-AT-¾	3/4	3½
10 x 2.75	550	2¼ offset	★W-10-0AT-%	5/8	6
10 x 2.75	550	3¼ central	★W-10-AT-¾	3/4	6
12 x 3.00	850	3¼ central	★W-12-AT-¾	3/4	8¾

^{*}Capacity ratings based on intermittent service at speeds not exceeding 4 m.p.h.

Series SU Capacity Range 300 - 1,200 lbs.

Super-Flex™ Wheels

Hamilton

Here's an unusually rugged, industrial duty wheel that looks like a pneumatic or semipneumatic, but is puncture proof and provides super cushioning. Tires are extra soft 60 Durometer (±5. Shore A), extra thick rubber permanently vulcanized to cast aluminum wheel centers. Straight roller bearings and lubrication fittings are standard in the hubs.

Super-Flex™ Wheels are recommended for bottlers' trucks, pottery trucks, or even for baggage trailers since they're well suited for outdoor use (tapered roller bearings are available in the larger sizes on special order for high speed applications).

See page 64 for casters utilizing these wheels. Since capacity ratings do not take into account the rollability effort required on soft rubber tires, reduce the ratings in the chart by about 50% for manual operation.



★ = same day/next day PRONTO® shipment.

SU Series Selection Table

		Straig	ght Roller Bearin	igs	
Tire Size	Cap. Lbs.	Hub. Length x	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
6 x 2.00	300	21/4	★W-6-SU-	5⁄8- <mark>3⁄4</mark>	2½
8 x 2.50	500	21/4	★W-8-SU-	5/8- <mark>3/4</mark>	4½
10 x 2.75	700	2¾	★W-10-SU-	5/8- <mark>3/4</mark> -1	8
12 x 2.75	800	31/4	★W-12-SU-	1-11/4	11¾
14 x 3.25	900	31/4	W-14-SU-	1-11/4	18
16 x 4.00	1200	41/4	W-16-SU-	1-11/4	25

to Hamilton number. Example: W-8-SU-3/4.

To order, add bearing size



High Performance Rubber on Aluminum Wheels



Hamilton's newest rubber on aluminum wheel offerings have 1" of black high performing rubber tread permanently bonded to the wheel center (70 Durometer ±5, Shore A).

These premium wheels have the same high tensile strength rubber used in our moldon rubber tired wheels on pg 81. This means that they are more resilient and roll more easily than most

"generic" rubber tired wheels. All wheels shown in the chart feature roller bearings, and are offered in multiple sizes. The second chart shows our standard offerings of Neoprene rubber-on-aluminum wheels. Neoprene is a special formula of rubber that provides far better chemical and oil resistance than standard rubber. These wheels also have a hardness of 70 Durometer (±5, Shore A) and come standard with roller bearings.

Although they are not listed on the caster pages, all of these wheels are available in many of our caster series. Consult factory for pricing and availability.

★ = same day/next day PRONTO® shipment.

RA Series Selection Table

					Straight Roller Bear	rings	
Dia.	Face	Hub. Lgth	Web Design	Cap. Lbs.	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
6	2	21/4	Solid	410	★ W-620-RA-	34 -78- 1	3
7	2	23/16	Solid	455	★ W-720-RA-	5/8-3/4	4
8	1%	21/4	Solid	350	★ W-815-RA-	5/8- <mark>3/4</mark>	4
9	2	23/16	Solid	550	★ W-920-RA-	5⁄8- <mark>3⁄4</mark> -1	5
10	2	21/4	Spoked	730	★ W-1020-RA-	5⁄8- <mark>3⁄4</mark> -1	7
12	2	21/4	Spoked	720	★ W-1220-RA-	34 -78-1	10
14	3	31/4	Spoked	1280	W-1430-RA-	1-11/4	18

NRA Series (Neoprene) Selection Table

					5	Straight Roller Bearings						
	Dia.	Face	Hub. Lgth	Web Design	Cap. Lbs.	Hamilton Model No.	Bearing Sizes	Wt. Lbs.				
1	4	1½	1¾	Solid	200	★ W-415-NRA-	5/8- <mark>3/</mark> 4	2				
	5	1½	1¾	Solid	240	★ W-515-NRA-¾	3/4	2				
	6	1½	1¾	Solid	280	★ W-615-NRA-	5/8- <mark>3/4</mark>	3				
	0	2	21/4	Solid	410	★ W-620-NRA-	3 4-7/8- 1	4				
	8	2	21/4	Spoked	500	★ W-820-NRA-5%	5%- <mark>34-1</mark>	4				
	10	2½	2¾	Spoked	790	W-1025-NRA-1	1	9				

PRONTO°

To order, add bearing size to Hamilton number. Example: W-1220-RA-3/4.

Series AR Capacity Range 200 - 500 lbs.

Vulcalite™ Wheels

#W-1220-RA-1



Vulcalite[™] rubber-on-aluminum wheels come with a gray nonmarking tire permanently vulcanized to a die cast aluminum center. The solid tires have a hardness of 70 Durometer (±5, Shore A). In addition to its non-marking characteristics, the gray compound possesses excellent "bounce" properties that enhance rollability.

You can substitute the wheels below for Moldon Rubber-Tired wheels in any caster by changing the "-R" suffix to "-AR." Straight roller bearings are standard in all *Vulcalite™ Wheels* except

the 4" x 1½" and 8" x 15%" size, which have ball bearings. Ball check lubrication fittings are provided in roller bearing hubs.

Hamilton

OPTIONAL EXTRAS (more help on page 12)

- · Wheel Bearing Seals.
- Spanner Bushings
 select from page 90.
- Other Sizes
 - may be available on special order if quantity warrants, consult factory.



To order, add bearing size to Hamilton number. Example: W-820-AR-3/4.

★ = same day/next day PRONTO® shipment. AR Series Selection Table

		ings				
Dia.	Face	Cap. Lbs.	Hub. Length	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
4	1½	200	1¾	★W-415-AR-%	% Ball brg.	11/4
5	1½	240	1%	★W-515-AR-	1/2-5/8-3/4	3¾
3	2	350	21/4	★W-520-AR-	1/2-5/8-3/4	2½
6	2	410	21/4	★W-620-AR-	1/2-5/8-3/4	3¾
8	1%	375	2	★W-815-AR-%	% Ball brg.	2½
0	2	500	21/4	★W-820-AR-	1/2-5/8-3/4	3¾

#W-820-AR-3/4

Versa-Tech® Wheels

QUALITY FEATURES

Temperature range -45° to +180°F; intermittently to +220° F.

Industrial duty designs with smooth contours and no pockets to collect dirt.

Resists oil, grease, solvents, chemicals and wash cycles with harsh cleaning compounds.

OPTIONAL EXTRAS (more help on page 12)

- · Wheel Bearing Seals with roller bearings
- Precision ball bearings
- (1/2") available in 2" wide wheels on large volume orders.
- Spanner Bushings
- select from page 90.



This illustration of polyolefin core prior to molding on tread shows how the rubber tread material locks into, around, and onto the specially configured rim.

This line of high-tech wheels is designed to handle the rigors of both industrial and institutional applications. The Versa-Tech® Wheels are formulated with a soft 65 Durometer (±5, Shore A), modulus rubber tread permanently bonded to a polyolefin core. The rubber and polyolefin have been finely balanced to provide the optimum performance of rollability and high impact resistance.

The Versa-Tech® cushions any ride when rolling over rough or uneven floors while withstanding tough environments including oil, grease, solvents and a wide assortment of chemicals. The non-marking gray rubber on a white center offers a clean and contemporary appearance and the tread color dramatically reduces the scuffing or marking of floors. Test labs rating rollability and durability report the new technically superior Versa-Tech® outperforms other major leading brands in its class.

These attractive wheels offer the capacity ratings of Moldon Rubber-tired wheels, but they are non-marking and more economical. All models are shippable PRONTO®.



FEATURED WHEEL BEARINGS



Straight Roller Bearings: traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



Ball Bearings & Stainless Steel Ball Bearings (S): non-precision-type



Delrin® Bearings: chemical and corrosion resistant plastic-type bearing.

Additional non-stock sizes and different core colors available, consult factory.

To order, add bearing size to Hamilton number. Example: W-620-TE-3/4.



★ = same day/next day PRONTO® shipment.

TE Series Selection Table

			Delrin® Bearings			Ball Bearings			Stainless Steel Ball Bearings			Straight Roller Bearings			
Dia.	Face	Cap. Lbs.	Hub Length	Hamilton Model No.	Brg. Size	Hub Length	Hamiltong Model No.	Brg.⊕ Size	Hub Length	Hamilton Model No.	Brg. Size	Hub Length	Hamilton Model No.	Bearing Size	Wt. Lbs.
3½	1%	240	1½	★W-35-TEZ-½	1/2	1%	★W-35-TE-	3/8-1/2	1%6	★W-35-TES-½	1/2	Х	Х	Х	3/4
4	1%	250	1½	★W-413-TEZ-½	1/2	1%	★W-413-TE-	3/8-1/2	1%	★W-413-TES-½	1/2	Х	Х	Х	3/4
4	2	300	23/16	★W-420-TEZ-¾	3/4	Χ	Х	Х	Χ	Χ	Х	23/16	★W-420-TE-	1/2-5/8-3/4	1%
5	1%	275	1½	★W-513-TEZ-½	1/2	1%	★W-513-TE-	3/8-1/2	1%	★W-513-TES-½	1/2	Х	Х	Х	1
5	2	350	2¾6	★W-520-TEZ-¾	3/4	Х	Х	Х	Χ	Х	Х	23/16	★W-520-TE-	1/2-5/8-3/4	1½
6	2	410	2¾6	★W-620-TEZ-¾	3/4	Χ	Х	Х	Χ	X	Х	23/16	★W-620-TE-	1/2-5/8-3/4	1¾
8	2	500	2¾6	★W-820-TEZ-¾	3/4	Χ	Х	Х	Χ	Х	Χ	2¾6	★W-820-TE-	1/2-5/8-3/4	2½

[₱] A reducing bushing is furnished for use on %" axles at no extra cost.

Aqualite® Polyolefin Wheels



Hamilton Aqualite® Wheels are of the genre loosely referred to in the industry as "polyolefin" or "polypropylene," but unlike most competitive designs they have heavily-sectioned hubs and rims to withstand the rig-

ors of industrial service. They are injection

molded from blended polymers that provide an impact-resistant wheel (75 Durometer on Shore D) impervious to water, brine, gasoline and oil, and most common acids, chemicals and solvents. Tests show *Aqualite®* material to be longer wearing and more resistant to cracking or chipping than hard rubber, yet it is low cost, non-marking and non-staining.

Consequently these wheels are ideally suited for "clean rooms," pharmaceutical houses, poultry processors, canneries, fisheries, meat packing plants, bakeries and laundries. They meet the U.S.F.D.A. food additives regulation for direct contact with food, and are cleanable with steam or detergents.

Aqualite® Wheels can be ordered with plain self-lubricating bores for maintenance-free operation in corrosive environments. The larger sizes also offer Delrin® or, for easier rolling, roller bearings. Roller bearing equipped wheels for 5" dia. and above are equipped with lube fittings. Flange type Delrin® bearings in 1½" face sizes extend actual hub length of wheel approximately ¾6"; light oiling of Delrin® or plain bores will aid rollability.

OPTIONAL EXTRAS (more help on page 12)

- · Wheel Bearing Seals with Roller Bearings.
- High Heat Compound for retorts, etc. available in certain sizes (natural color only).
- Spanner Bushings
- including stainless steel.

QUALITY FEATURES

Temperature range -20° to +140° F, intermittently to +220° F.

Industrial duty designs with smooth contours and no pockets to collect dirt.

Zero water absorption even if immersed.

FEATURED WHEEL BEARINGS



Delrin® Bearings: chemical and corrosion resistant plastic-type bearing.



Straight Roller Bearings: traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



White is the standard color on all sizes above 4" x 1%", while the smaller sizes are stocked in black.



Note: **Aqualite®** Wheels are not recommended for continuous service (as on towlines).

★ = same day/next day PRONTO® shipment.

A Series Selection Table

				Plain Bor	e	Delrin Bear	ings	Roller Bea	arings		
Dia.	Face	Hub Length	Cap. Lbs.	Hamilton Model No.	Bore Sizes	Hamilton Model No.	Bearing Size	Hamilton Model No.	Bearing Sizes	Wt. Lbs.	
2½	1%	1½	200	★ W-25-A-	5/16-1/2	Х	Х	Χ	Х	1/4	
3	1%	1½	230	★W-30-A-%	3/8	Х	Х	Χ	Х	1/2	
3½	1%	1½	260	★W-35-A-½	1/2	Х	Х	Х	Х	1/2	
	1%	1½	300	★W-413-A-½	1/2	Х	Х	Х	Х	7∕8	
4	1½	1%	400	★W-415-A-%	5/8	★W-415-AZ-%	5/8	★W-415-AH-	1/2-5/8-3/4	3/4	
	2	2¾6	550	★W-420-A-¾	3/4	★W-420-AZ-¾	3/4	★W-420-AH-	1/2-5/8-3/4	3/4	
	1%	1½	300	★W-513-A-½	1/2	Х	Х	Х	Х	1	
5	1½	1%	450	★W-515-A-%	5/8	★W-515-AZ-%	5/8	★W-515-AH-	1/2-5/8-3/4	1	
	2	2¾6	650	★W-520-A-¾	3/4	★W-520-AZ-¾	3/4	★W-520-AH-	1/2-5/8-3/4	1	
6	1½	1%	600	★W-615-A-%	5/8	★W-615-AZ-%	5/8	★W-615-AH-	1/2-5/8-3/4	1	
°	2	2¾6	750	★W-620-A-¾	3/4	★W-620-AZ-¾	3/4	★W-620-AH-	1/2-5/8-3/4	1½	
8	2	2¾6	900	★W-820-A-¾	3/4	★W-820-AZ-¾	3/4	★W-820-AH-	1/2-5/8-3/4	2	

To order, add bore or bearing size to Hamilton number. Example: W-415-AZ-5/8.

Poly-Tech® Wheels

These attractive and durable wheels feature a resilient tread of red polyurethane (90-95 Durometer Shore A) mechanically bonded to a specially designed white center of harder polypropylene. The result is a non-marking, contemporary looking wheel ideally suited for hospitals, schools, restaurants, hotels and motels, office buildings or light industry.

Poly-Tech® wheels are offered with Delrin® bearings, ball bearings, stainless steel ball bearings and straight roller bearings. The 1%" wide wheels, formerly part of the Nu-Flex Series, are available in the following series; HL, 300, and STL. You will find the 4" \times 2", 5" \times 2", 6" \times 2" and 8" \times 2" sizes offered in our cold-forged caster series (pg. 50-59) as well as Series STA and BC.

Additional non-stock sizes and colors are available, consult factory.



This illustration of polypropylene core prior to molding on tread shows how the urethane tread material locks into, around, and onto the specially configured rim.

To order, add bearing size to Hamilton number. Example: W-620-NF-3/4.



★ = same day/next day **PRONTO**® shipment.

NF Series Selection Table

		Delrin® Bearings					Ball Bearings				Stainless Steel Ball Bearings				Straight Roller Bearings			
Dia.	Face	Cap. Lbs.	Hub Length		Brg. Size		Hub Length	Hamilton Model No.	Brg.₩ Size	Cap. Lbs.	Hub Length	Hamilton Model No.	Brg. Size	Cap. Lbs.	Hub Length	Hamilton Model No.	Bearing Size	Wt. Lbs.
3½	1%	350	1½	★W-35-NFZ-½	1/2	350	1%	★W-35-NF-	3/8-1/2	350	1%	★W-35-NFS-1/2	1/2	X	Χ	Х	Χ	3/4
4	1%	400	1½	★W-413-NFZ-½	1/2	400	1%	★W-413-NF-	3/8-1/2	400	1%	★W-413-NFS-½	1/2	Χ	Χ	Х	Χ	3/4
-	2	750	2¾6	★W-420-NFZ-¾	3/4	Х	Χ	Х	Х	Х	Χ	X	X	750	23/16	★W-420-NF-	1/2-5/8-3/4	3/4
5	1%	450	1½	★W-513-NFZ-½	1/2	450	1%	★W-513-NF-	3/8-1/2	450	1%6	★W-513-NFS-1/2	1/2	Χ	Χ	Х	Χ	1
5	2	1000	2¾6	★W-520-NFZ-¾	3/4	Χ	Χ	Х	Х	Χ	Χ	Х	Х	1050	23/16	★W-520-NF-	1/2-5/8-3/4	1½
6	2	1000	2¾6	★W-620-NFZ-¾	3/4	Χ	Χ	Х	Х	Х	X	X	Χ	1100	23/16	★W-620-NF-	1/2-5/8-3/4	1¾
8	2	1000	23/16	★W-820-NFZ-¾	3/4	Χ	Χ	Х	Х	Х	X	Х	Χ	1200	23/16	★W-820-NF-	1/2-5/8-3/4	2½

[■] A reducing bushing is furnished for use on ¾" axles at no extra cost.

Hamilton

Series E & F Capacity Range 120 - 650 lbs.

Ebonite and Flexonite Wheels

= same day/next day PRONTO® shipment.

Ebonite Wheels

earing Size X	Wt. Lbs.
Χ	1∠
	/3
1/2	1/2
Χ	3/4
Χ	1
3/4	1
Χ	1½
3/4	1½
3/4	2½
3/4	2¾
	1/2 X X X 3/4 X 3/4 3/4

★ = same day/next day PRONTO® shipment.

Flexonite Wheels

				Oilless Bear	ings	Straight Roller E	earings	
Dia.	Face	Hub Length	Cap. Lbs.	Hamilton Bearin Model No. Size		Hamilton Model No.	Bearing Size	Wt. Lbs.
2½	11/8	11/4	120	★ W-25-F0-5/16	5/16	Х	Х	1/3
3	11/4	1 ½6	125	★ W-30-F0-%	3/8	★ W-30-FH-%	3/8	1/2
3½	1 5⁄16	1½	140	★ W-35-F0-½	1/2	Х	Х	3/4
4	11/4	1½	165	★ W-412-F0-½	1/2	Х	Х	1
*	1½	15/8	200	★ W-415-F0-%	5/8	★ W-415-FH-¾	3/4	1
	11/4	1½	190	★ W-512-F0-½	1/2	Х	Х	1½
5	1½	1%	240	Х	5/8	★ W-515-FH-¾	3/4	1½

These solid rubber wheels are molded of durable compounds designed for general purpose use. They are furnished with oilless sleeve bearings or straight roller bearings as listed below.

Ebonite (All Hard)-onepiece wheel of shatter-resistant rubber throughout. Non-marking, non-sparking, easy rolling, will not develop "set" under static loads.

Flexonite (Soft Tread)-a softer

rubber tread permanently molded to a hard rubber core. Recommended for light loads where noise is a factor or floors are rough, but capacity is more limited.

When a choice exists between anti-friction (roller) bearings and friction-type (oilless) bearings, operators of manuallypropelled loads near rated capacities will appreciate the better rollability provided by roller bearings.

OPTIONAL EXTRAS (more help on page 12)

- · Wheel Bearing Seals
- Spanner Bushings
- select from page 90.

